

Superior Hunting

Supe

**IER** (S)

### True Spirit

Pre-dawn. On the way to the blind. In darkness, your hound accepts the leash as you shoulder your rifle, as you make your plan.

At the end of the path, left of the trail. Slowly taking the last 50 yards to the small clearing, you wait. Listen. Stand fast.

The wind is perfect. You smell the wet leaves and feel the last wisps of fog as they tiredly begin their retreat.

You do not really know if anything's coming. Good. Maybe the old atypical buck that beds down around here. Maybe boar. Who knows?

You're outdoors. that's what it's all about. You know what you want and what you can do. And that when the time comes, it will be right. Like that time in Canada. The trophy moose down by the river. "With the SAUER, I can do this", you thought. And it was so.

Branches cracking. Game moving, down and away. How to reach it? First, get a leg on. You can rise to the occasion later...



J. P. Sauer & Sohn, gegründet 1751 Our future is rooted in over 250 years of gunmaking leadership. The best materials, the newest technology and most skilled craftsmanship are the roots of a modern SAUER. Pages 4 - 11



Bolt Action Rifle S 202 Superior technology, timeless elegance and unlimited flexibility. The variety of the hunt and the skill of the hunter in one.

Pages 12 – 29



Bolt Action Rifle S 202 Take Down Maximum precision during manufacture and fitting make for boundless mobility. The dream of a Take Down for true aficionados is now reality.

Pages 30 - 41



Bolt Action Rifle S 90 · S92 Living gun legends in wood and steel. The unique technology makes it a pleasure to use again and again. SAUER's timeless classic.



Semi Automatic Rifle S 303 Soon the pulse of the driven hunt will beat with the heart of a SAUER. Experience the S 303 and enter a new dimension of safety, performance and design.

Pages 52 - 63



SAUER Sterling Shotgun Together with an award-winning shotgun manufacturer, SAUER has developed a new superposed shotgun that is as impressive in the fields and wetlands as it is at the traps.

Pages 64 - 67



### SAUER INDIVIDUAL

Customized SAUER rifles created by master gunsmiths, gun stockers and engravers are far beyond ordinary standards. From the first file stroke to the final polish, they are truly unique. Pages 68 - 83



Pages 42 - 51

Pages 84 - 89

The hunt is every day new. That makes it what it is and drives us on, whether on familiar lots or distant game trails. Its variety is its strength, its quality the basis of your hunting success. Be inspired!

Your SAUER Team

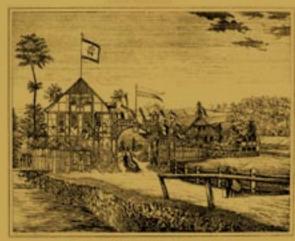


SAUER Model Overview A quick overview of leading-edge hunting gun technology at a glance. Showcases all rifle and shotgun series with options, calibres, weights and measurements for your individual choice.

Pages 90 - 103

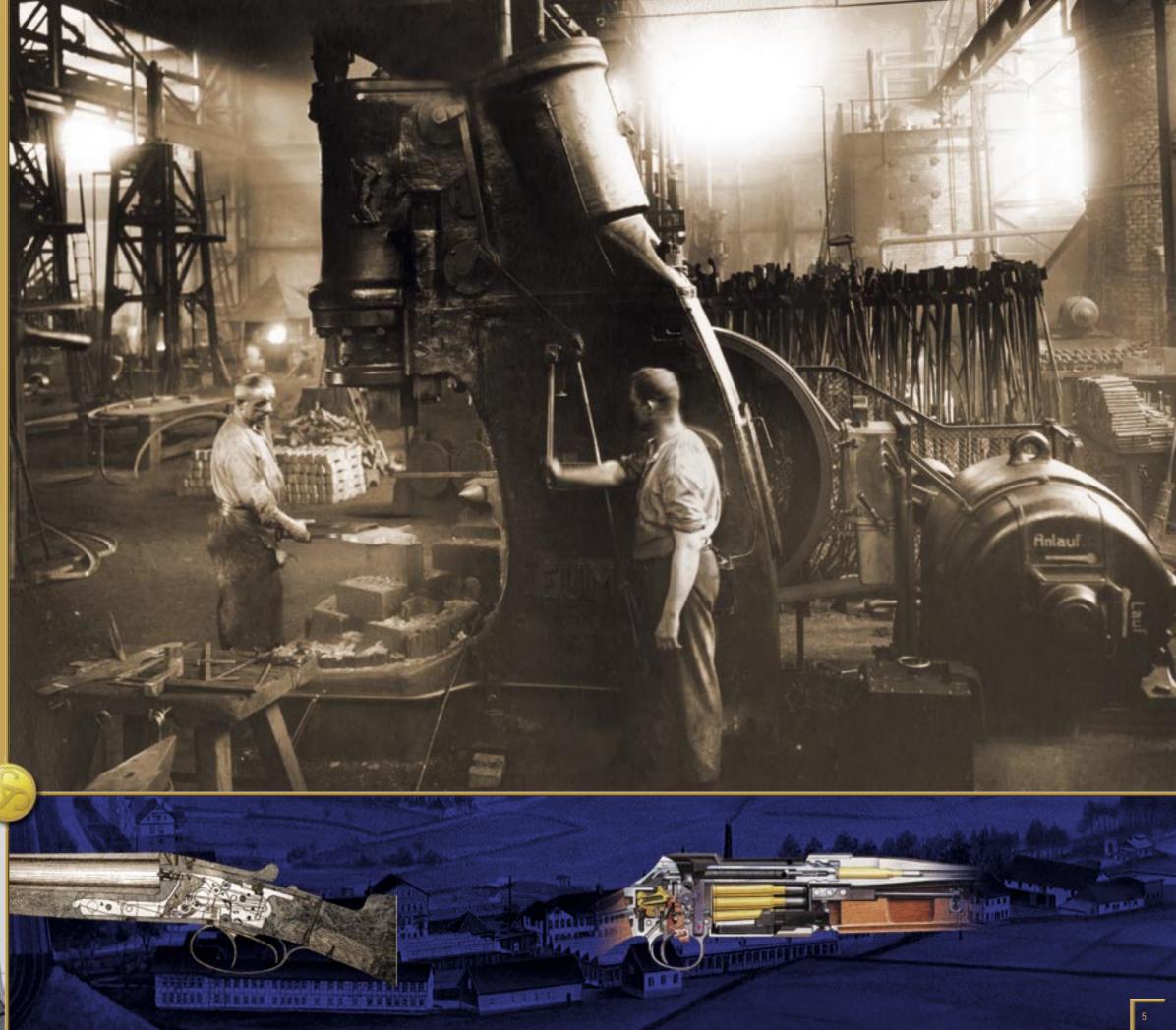
## Future Built on Tradition

For generations, one name has stood apart in European gun history as the perfect blend of advanced technology and traditional craftsmanship: J.P. Sauer & Sohn GmbH, founded 1751. Innovative ideas, the most modern technology and a reverence for tradition make the guns of tomorrow today.





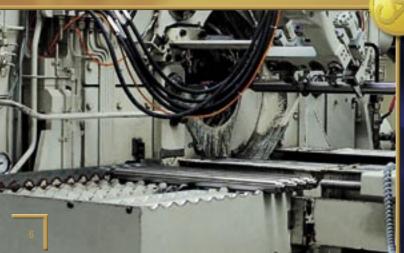




## Born in the Fire

In the heat of the forge, a hunting gun for the real aficionado is born. Forged steel, made in Germany, milled from solid, deburred and polished by hand, is at the heart of every SAUER. Hammer forged, Krupp steel barrels guarantee their legendary precision and durability.





## Beauty and Strength of Nature

For centuries, the soul of each SAUER hunting gun has matured in the rugged mountains. Turkish walnut of supreme quality renders every gun unique with its different colours, veins and shades.



## Lifelong Alliance

A hunting gun is created through intellect, carried with passion, and used instinctively. This unique combination inspires us to work with experienced hunters to develop guns that constitute more than just a means to an end. This makes personality. This makes a SAUER.



The early dawn is the hunter's hour. Now, the safety and precision of the gun stands against the instinct

5202

SAUER

## BOLT ACTION RIFLE

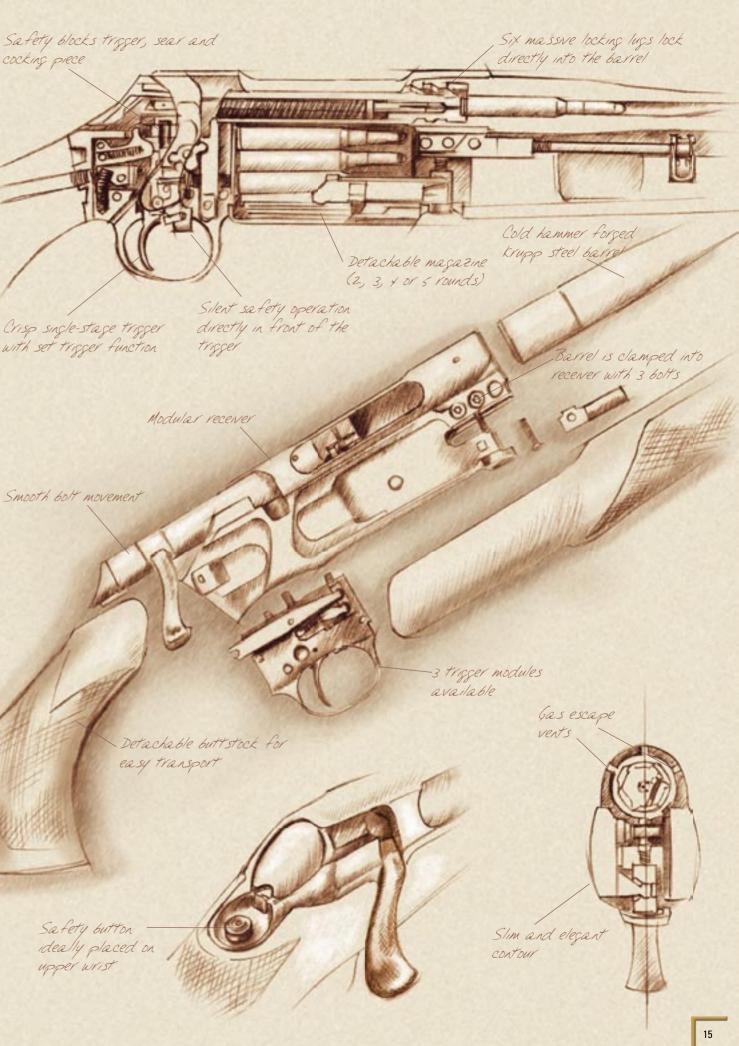
and speed of the game.

## Perfection in Detail



With more than 330,000 guns sold worldwide, SAUER is the largest German manufacturer of bolt action rifles in the post-war era. This experience and success propels the company towards new innovations and consequently focusing on the needs of the hunter. That is how the SAUER 202 came to be – a bolt action rifle in form, function, technology and accuracy which has no rival.

- At the heart of the rifle is the receiver milled from one solid block of metal. All other components are modular. This principle is the prerequisite for long-term performance and an enormous flexibility.
- The Krupp steel barrel is developed in a laborious process that includes honing, cold hammer forging, stress relieving, turning and finishing. This process is used for both hunting guns and target rifles, and is the key to SAUER's legendary precision.
- · Barrels of the same calibre family may be easily interchanged. Always having the same handling and balance guarantee your hunting success.
- · Six massive lugs lock the bolt directly into the barrel to resist the entire force of the shot. This special design enables the hunter to choose either steel or light metal receivers. This way, weight and balance are controlled at the optimal point: The middle of the gun.
- The bolt opens smoothly with a bolt lift of only 60°. The set trigger automatically unsets itself when the bolt handle is lifted.
- The safety follows a proven concept: "One button one function!" You can either see or feel the indicator on the upper wrist to verify that the rifle is on "Safe". The safety releases easily and silently just in front of the trigger. You will feel and sense the advantages of this safety action, but you will never hear them, because the mechanism works completely noiselessly.
- The combination single-stage trigger with adjustable set trigger function offers perfect performance in every situation. No matter what trigger function you choose, the shot will break like glass.
- The warp-free stock is of two piece construction and has no load-bearing function. This way, the fanciest woods may be used without affecting the precision or stability of the rifle.
- The S 202 is available in a dedicated left-handed version (action and stock) because a strong rifle belongs on the hunter's strong side.



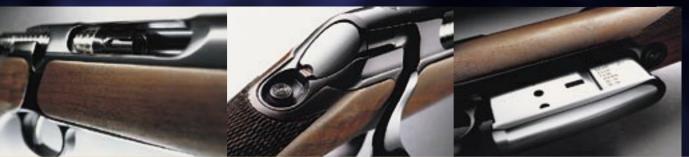
## S202 Modular Action

Absolutely uniform parts are not only the basis for the outstanding quality of the S 202. They are also the key to the unique flexibility that makes it easy for the hunter to choose exactly the right combination of components that meets his needs. Starting with the stock and followed by the trigger and receiver, barrel and sights, the S 202 concept allows a vast freedom of choice. The result is a fully customized, yet precisionmanufactured hunting rifle.

You can choose from:

- 5 fore-ends
- 5 buttstocks
- 3 stock materials
- 10 wood grades
- 8 bolts
- 3 triggers
- 11 receivers
- 10 barrel contours
- 5 barrel lengths
- 4 surface finishes
- 3 sights
- 23 calibres





Exceptional Attitude



## <u>S</u>202

When the chance of a lifetime presents itself, there is no time for compromises. Advanced technology, superior accuracy and instinctive handling ensure that you will face every situation with confidence. Check that rack one more time, release the safety, then...

## S 202 ELEGANCE

The discreet beauty of an excellent rifle lies in the details. It is a simple pleasure to use the sophisticated S 202 Elegance – all the time.

- Blued and polished steel surfaces
- Figured walnut Monte Carlo stock
- Luxury wood fore-end tip and pistol grip cap
- Jeweled bolt
- Swept-back bolt handle
- Detachable magazine with polished steel base



 $S_{202}$ 

Light weight and elegance are trump when the path goes up.

SAUER'S handy companion remains so long unnoticed until you seek your mark and call forth its pinpoint precision.

## S 202 HIGHLAND

Six pounds of perfect balance and performance. Every step is a pleasure when carrying the S 202 Highland.

- Fluted barrel and bolt
- Total length only 102.5 cm
- Backpack length after removal of buttstock 71.5 cm

## S 202 STUTZEN

You can rely on the S 202 Stutzen's accuracy under all conditions thanks to the special bedding action for barrel and fore-end. It combines stalking tradition with modern performance. • Steel or light metal receiver

• Backpack length 71.5 cm



## Unstoppable Power

Shown S 202 Forest with high-grade stock wood and optional features

# <u>S 717</u>

Boar! Your boar! Step in, swing, pull! S 202 Forest and

> Hardwood lead driven game to the point. They

combine the balance and speed of a shotgun, the performance of a SAUER and the power of heavy calibres.

## S 202 FOREST

Whether aiming from a tree blind or in dense brush, the S 202 Forest offers top performance in tight situations.

- 51 cm "Heavy Medium" barrel
- High-contrast sights for drive hunts
- Fast repeating action
- Polymer-coated steel parts
- Capacity 5 + 1 rounds

## S 202 HARDWOOD

When you're between a rock and a hard place, the Hardwood is always at hand and ready for action.

- Barrel 46 cm, overall length 97 cm
- Sling swivels additional on the side of the butt and at the muzzle
- SAUER MagLock magazine lock
- Polymer-coated steel parts
- Capacity 5 + 1 rounds



## 5202

Always on target, either at the range or in the field.

The S 202 Match and the Wolverine captivate with their legendary shooting precision.

## S 202 MATCH

Born in competition and proven in the field.

- 700 g match trigger
- Now also available in .300 Win. Mag.
- Wide beavertail fore-end
- Buttstock with adjustable cheek piece

Just like the beast for which it was named, the S 202 Wolverine is a predator feared by all others.

S 202 WOLVERINE

- 700 g match trigger
- Fluted varmint barrel
- Sharp stippling on gripping surfaces
- Ergonomic fore-end
- Buttstock with adjustable cheek piece



### Survival of the Fittest



In the wilderness, Nature knows no mercy. Both hunter and rifle have to prove themselves.

5202

Only toughness itself and that of your equipment will allow you to tread where the giants rule. That is the hour for unbeatable reliability.

## S 202 OUTBACK

A light, durable rifle that shows its assets when every additional gram is a burden.

- Two piece synthetic stock
- Polymer-coated steel parts for maximum rust protection
- Light metal receiver
- Fluted barrel
- Total weight only 2.9 kg

## S 202 CLASSIC SYNTHETIC

Available in all calibres, including big game, it is the workhorse for extreme hunting challenges.

- Steel or light metal receiver
- Polymer-coated steel parts
- Round bolt handle for quick repeat shots
- Two piece synthetic stock

## Strong Team

**66 N I** y favourite place is here, at the peak. You can see the **LVL** Rhine and the vineyards – my hunting ground is my home. Of course, my impressions from hunting trips around the world are unforgettable. Kazakhstan, Zimbabwe, Alaska, Eastern Europe – hunting in unknown territory is both alluring and challenging. I can vividly remember how much I suffered during the ibex hunt in the Altai Mountains. My guide set a breakneck speed. He jumped through rocks and boulders with the agility of a chamois, and galloped up the steepest hills seemingly immune to the dizzying effects of altitude. He then usually whistled a cheerful melody that made you think there was no need for him to breathe at all. I followed, my thoughts somewhere between "this is crazy" and "don't lose your footing!" In the end, it is the hunt that compensated for all these sorrows. Now a colossal trophy adorns my hunting room and evokes time and again the gruesomely beautiful memories of that awful ascent.

I f I had to make a choice, I would not exchange my hunting lot for any adventure in the world. Every corner here holds a memorable story worth telling. Simply speaking, I am deeply rooted here. Something I would also never want Max Wiegand, age 61, hunting leaseholder, bloodhound handler, marksmanship instructor for junior hunters and multiple IPSC world champion carries the SAUER 202 and SAUER 202 Take Down. Shown with the S 202 Forest in 9.3 x 62.

to miss is the hunting with friends. Debating the age of the old buck in the vineyard. Guessing the trophy size of the stag down at the river. Analyzing our weapons and the performances of the dogs. Reliving the perfect shots. Planning the next hunt.

A fter more than 40 years as a hunter, I have had a lifetime of experience with guns. As a trainer of junior hunters, I observe novices doing their first exercises and teach them how to refine their skill and dexterity in using a rifle, shotgun or handgun. As a trainer for drive hunting and long-range shooting I also know when shooter and gun simply do not match. As an active marksman I understand that success depends on having the right equipment. I attach great importance to excellent quality, smooth handling and, of course, accuracy. Moreover, I expect variety because every hunter is an individual: Male or female, tall or short, chubby or slim, right- or left-hander. We hunt in many ways, from the lowlands to the mountains. My own hunting rifle as well as the rifles that I recommend in my courses must meet all expectations."



Max Wiegand has hunted in a wide variety of terrain and is familiar with all aspects of hunting. Today he looks back on more than 40 years as an active hunter, cherishing his diverse range of experiences as well as his perennial hunts with friends. In his opinion, after years as an instructor, a proper rifle is a major ingredient to success.

Hunting is unpredictable. This is what thrills us and gives us the power to triumph. Success in one-of-a-kind landscapes for one-of-a-kind game requires a one-of-a-kind rifle.

## BOLT ACTION RIFLE

Take/Down

# KeZDOWZ

## Non Plus Ultra



The Take Down rifle – synonymous with perfect gunmaking and dream of the ambitious hunter. Only the world's best gunsmiths have been able to custom-build it for a few professionals. By blending advanced technology with masterful workmanship, SAUER has succeeded in bringing the Take Down legend into serial production. The result is a complete rifle action that offers uncompromising and repetitive accuracy as well as maximum flexibility for any hunting, anywhere.

- Based on the SAUER 202 design, the receiver is the supporting element of the rifle. Immune from stock bedding issues, the action practically supports itself.
- The barrel and receiver are connected by a snug-fitting cone plug that is free of play and compensates for wear. The state-of-the-art manufacturing process ensures minimum tolerances and maximum precision.
- Six lugs lock the bolt directly in the barrel. This guarantees perfect headspace after every disassembly and assembly and prevents wear and tear at the plug connecting barrel and receiver.
- With the press of a button, six lugs lock the fore-end directly into the steel receiver.
- The S 202 Take Down can be disassembled without tools to a length of 70 cm and re-assembled within seconds for immediate action. There is no tool to forget or lose, no screw that is too tight or too loose – the rifle is reduced to pure perfection and that leads to successful hunting.
- After assembly, the point of impact remains 100% consistent. There is no need for testfiring.
- The unlimited flexibility of the S 202 Take Down allows for changing of barrels and calibres from 6.5 x 55 to .458 Lott with a wide range of barrel lengths and contours.
- Trigger, safety, sights, stock options and, of course, the absolutely slick bolt action have all been adopted from the proven SAUER 202.
- All models are available for left-handers with left-handed action and buttstock.

Taper fit of barrel to receiver with a precision of 3 microns. 100% guaranteed to return to zero

Steel magnum receiver suitable for all calibres from 6.5 × 55 to .458 Lott.

The bolt helps to disassemble the rifle. Simply retract it and the taper fit of barrel and receiver will release

> Hand cut checkering

Different buttstocks available

Bolt locks directly

into the barrel

Push button to release fore-end Massive steel plate Push button fore-end release Trigger and inner mechanics same as S 202 Sturdy fore-end locking mechanism Anti-twist safety lock for fore-end Fore-end locks with six bolts directly into the steel receiver



## Supreme Authority





Real power emerges from tranquility, the true source of strength. The SAUER 202 Take Down stands apart with its classic elegance and the understatement of a superior rifle. At home anywhere in the world, it provides the confidence of familiarity in highly demanding situations.

## **S 202** ELEGANCE

The S 202 Take Down Elegance perfectly combines matchless technology with the classic elements of a noble hunting rifle and is a class of its own.

- Blued and polished metal surfaces
- Figured walnut stock with hand cut checkering
- Luxury wood tip and grip cap
- Jeweled bolt
- Classically shaped bolt handle
- Detachable magazine with polished steel base



## A Question of Strength



k e Zoow

Invited to a hunt that promises a uniquely rewarding experience, it is good to know that you are perfectly prepared for every possible challenge. With the S 202 Take Down, you have the flexibility to participate in driven hunts as well as still-hunting, the freedom to act instinctively, and the confidence to rely on your rifle.

## **S 202** FOREST Take Down

Impressive compactness, classy balance and refined technology merge into the Take Down Forest to create an ingenious action. Combined with an interchangeable barrel and variable-power riflescope, it becomes unbeatable.

- 51 cm Forest barrel with special sights
- Excellent balance at 104 cm overall length
- Minimum recoil
- Quick and precise changing of barrel and calibre
- All steel parts are polymer-coated
- Ergonomically perfect hogback stock
- Capacity 5 + 1 rounds



## Top of the Food Chain



## R e 200w2

Africa's animal kingdom is divided into two categories: Hunter and hunted. Both follow the fundamental laws of the wilderness: Eat or be eaten. From the moment you set foot into the kingdoms of the cape buffalo Mbogo, the elephant Tembo or the lion Simba, it is essential to establish yourself as the hunter and not the hunted.

### **S 202** HATARI Take Down

The Hatari embodies Africa. Purposebuilt, it uncompromisingly personifies the motto of the professional hunter: Use enough gun!

- All steel parts polymer-coated
- Straight comb for instinctive shooting with open sights and optimum recoil control
- Large, well-checkered fore-end for positive handling
- SAUER MagLock for safe transportation and rapid magazine changes
- Express sight with one standing and one folding leaf as well as a Holland & Holland-style fold-down front moon sight
- Ultimate knock down power in .458 Lott

## *The Essence of Hunting*

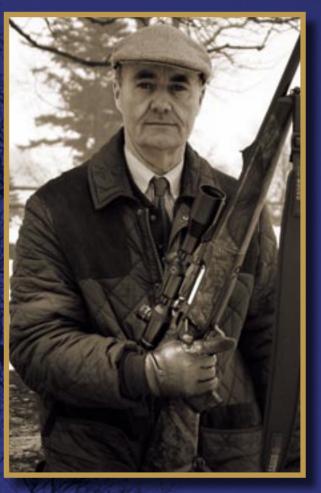
• O none of my trips to Africa I went after buffalo in Tanzania. Even though I knew that the area I would hunt in was wetland wilderness, I didn't expect to be in the middle of it so soon after my arrival. When airplanes and jeeps could not transport us any further, there were only two ways to get to the camp and that was by a mokoro or by foot. The mokoro is a dugout canoe made from a straight tree trunk and since it can move very quietly through shallow waters it was perfect transportation for my destination. I figured I would get enough opportunity for a foot-march during my hunt, so I jumped in the mokoro and the boatman, using a long pole, softly pushed the canoe into the looping channels. We reached camp after one and a half hours and immediately started to get our gear ready for an early start the next day.

A s is typical for swamps, the vegetation was lush and the landscape a labyrinth of water, grassy flood plains and small bush islands. We stalked both by canoe and by foot, often in water. Since the buffalo often stay in the open plains, close to water and mud, we also had to crawl to be able to come close enough without being spotted. If we were spotted, one of two things would happen: The herd would either attack us or flee. Either alternative was not attractive. Dick von Blixen-Finecke, passionate hunter on home and foreign paths. His rifle is an S 202 Take Down in different calibres.

A fter a couple of days stalking with nothing but marshland in sight, suddenly a single, mud-caked bull with massive bosses appeared in a small open plain. He saw us the same moment I pulled the trigger. Even though the first shot should have taken him down, his adrenaline kept him up. The thick grass and bushes around us were no place I wanted to go stalking for a wounded buffalo, so I quickly followed up with a second shot. Still fighting furiously, the bull turned toward me and fixed me with a dark stare. The dust from his movements almost concealed him completely and the struggle made large mud-cakes fall off his already lionscarred body. My heart was pounding and sweat from the tension and the gazing sun stung in my eyes as I stared through the sight. Finally, the third shot brought this great old Nyati to the ground.

That night, as I sat outside my tent, the whole scene kept repeating itself in my head. The smoke from the open campfire almost kept the mosquitoes away as I silently cleaned my rifle. I thought of my ancestors who sat here before me, in another time and another world, perhaps in different attire and with different equipment, yet with the same desire for the grand adventure, the True Hunt, the Essence of it all."





Dick von Blixen-Finecke is a passionate and experienced hunter. His Tanzanian buffalo hunt was one of his greatest adventures. "Since the buffalo often stay in the open plains, close to water and mud, we also had to crawl to be able to come close enough without being spotted. If we were spotted, one of two things would happen: The herd would either attack us or flee. Either alternative was not attractive."

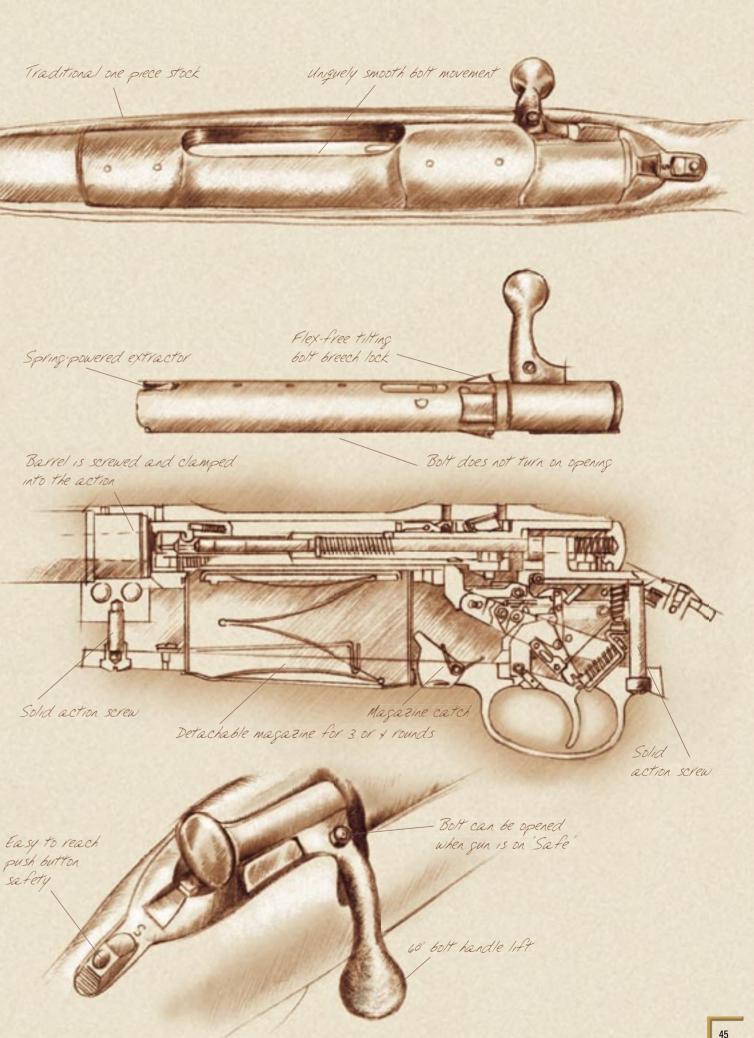
# SOCION SOCIEDACTION REFLE

Remain in silence. Observe. Let nature take its course. Then react with skill and accuracy at the right moment. Trust your training and the power of a proven rifle.

## *Timeless Classic*

Nowadays, only the fewest products ever reach the status of a true classic. These cornerstones of human creation are distinguished by their unique function, distinctive design and magical aura of indestructibility. The SAUER 90/92 series has long since secured its place in firearms history. And all who have ever handled one and worked its action know why.

- With the patented SAUER 90 tilting-wedge lockup, the bolt body does not rotate as the action is worked. It is firmly locked by three locking wedges at its rear which sink flush into the bolt body when the handle is raised and then tilt into the locked position when it is turned down. This ingenious design, together with the smallest tolerances and the highest surface finish possible, is the key to a bolt smoothness that is unique in the world of gunmaking and which will probably never be surpassed.
- A button on the bolt handle allows the rifle to be opened when on "Safe".
- The indicator pin signals by sight and touch whether the chamber is loaded.
- The single set trigger automatically unsets when the bolt handle is lifted.
- As with every SAUER, the cold forged Krupp barrel is produced in an elaborate process that ensures long-term accuracy.
- The push button safety device on the upper wrist allows traditional handling.
- The single-stage trigger with adjustable set trigger function gives the hunter the instant choice of either a light, crisp standard pull or a hair trigger to best meet any hunting situation.
- The detachable magazine allows for comfortable handling and rapid reloading in critical situations.









## Fully Developed



In nature, even those seemingly eternal moments still pass on into history.

In gunmaking, however, time can be made to stand still. When there is nothing left to improve, SAUER's focus shifts to keeping it that way.

## S 90 ELEGANCE

Featuring all the details of a grand rifle, the S 90 Elegance radiates greatness throughout.

- Hand checkered walnut heartwood stock with luxury wood fore-end tip and grip cap
- All steel surfaces polished by hand
- Gold trigger
- Jeweled bolt body

## S 90 STUTZEN

The technology of the S 90 combined with traditional good looks in a compact package.

• Full-length stock bedded for consistent and outstanding accuracy



### Individual Elegance

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It is the distinctive details fascinate and enhance the hunter's desire.

The SAUER 92 is the artistic continuation of a living legend. In its slender stock – the joy of the connoisseur – beats the heart of a SAUER 90.

## S 92 SELECT

- Elegant hogback stock with folded Bavarian cheek piece, Schnabel and "Semi-Kaiser" pistol grip
- Blued and polished steel surfaces
- Shapely, swept-back bolt handle

## S 92 COMPACT

The S 92 Compact is short, light, impressively elegant and perfect in tight blinds and on long trails.

- 51 cm barrel, blued and polished
- The length of a "Stutzen" carbine but with the handling of a normal fore-end

## The Traditions of Hunting and Craftsmanship

<sup>66</sup> The hunt is deeply rooted in the history of humanity, originating within and still part of every society. Through the millennia, the most diverse cultures of the world have developed traditions that reflect the hunter's deep reverence for the creatures of the chase. Today, it is the mission of the hunter to preserve these values while at the same time putting his modern knowledge of wildlife biology to best use. Prudent game management, proactive wildlife preservation and ensuring huntable populations for the future are the cornerstones of our efforts.

These often abstract objectives are nonetheless obvious in the daily life of the hunter: In the routine patrol through the woodlot, the reforestation of a clear-cut or the reestablishment of grazing crops and cover, we are also active outdoorsmen even when we are not actually "hunting". It is this dedication that makes us what we are: Hunters working to the principles of sowing and reaping, preservation and use. These principles have, despite the encroachments of urbanization and industrialization, resulted in the maintenance of a many-facetted diversity of animals. Without our long-standing traditional respect for game, this would have been impossible.

It is when the time for the game harvest has arrived that not only attitude but also equipment plays an important role. Respect for the game obliges us to use a highly accurate rifle possessing perfect reliability and the best possible optics. After all, once the prey has been chosen and identified, the ultimate objecMoritz Prince to Oettingen-Wallerstein, landowner, farmer, forester, hunter and target shooter. Member of the Presidium in the Bavarian Hunting Association. Duties include responsibility for marksmanship, shooting ranges and continuing education of shooting instructors. His rifle is a Sauer 90 Elegance in .30-06.

tive is the clean shot. And, as in centuries past, the hunting gun is much more than a mere tool. It is an expression of how one hunts and what the hunter values most. My rifle must complement my own hunting attitude: It must possess functionality and accuracy of the highest order. Also, I simply need to feel the personal craftsmanship of the expert gunmaker in my hands. The fact that one man has invested his knowledge and skill to give my gun the properties that I value in the hunting field is for me the perfect harmony of two grand traditions – hunting and gunmaking. When everything works as smooth as silk, glides silently in operation and, in other words, "fits", then I am happy and can concentrate on my hunting with all the passion I bring to it without the distractions caused by inferior equipment.

My most recent drive hunt: The firebreak was fairly narrow but the man-high natural spruce blind made up for it. It didn't take much time before the sharp cries of the hounds filled the air. The singing of the pack came closer and closer and I knew right then where the boar would come through the break. Suddenly, they shot through! At the forefront was a hefty sow, behind her a few shoats and piglets. I drew a bead on one of the shoats and the bullet found its mark. While I worked the action, the reticle found the vitals of another. He, too, rolled to the shot. And, as quickly as they came, so, too, were they gone. I then put the rifle on "Safe", changed magazines and picked up the empty cases. Settling down to wait for the next chance, I was alert yet quiet, my heart full with what I had just experienced."



"My rifle must complement my own hunting attitude: It must possess functionality and accuracy of the highest order. Also, I simply need to feel the personal craftsmanship of the expert gunmaker in my hands."



The cries of the hounds come ever closer. Branches snap, hooves stamp – there they are! The drive hunt is the sport of kings. Quick sighting, competent hunting and a superior rifle crown the moment.

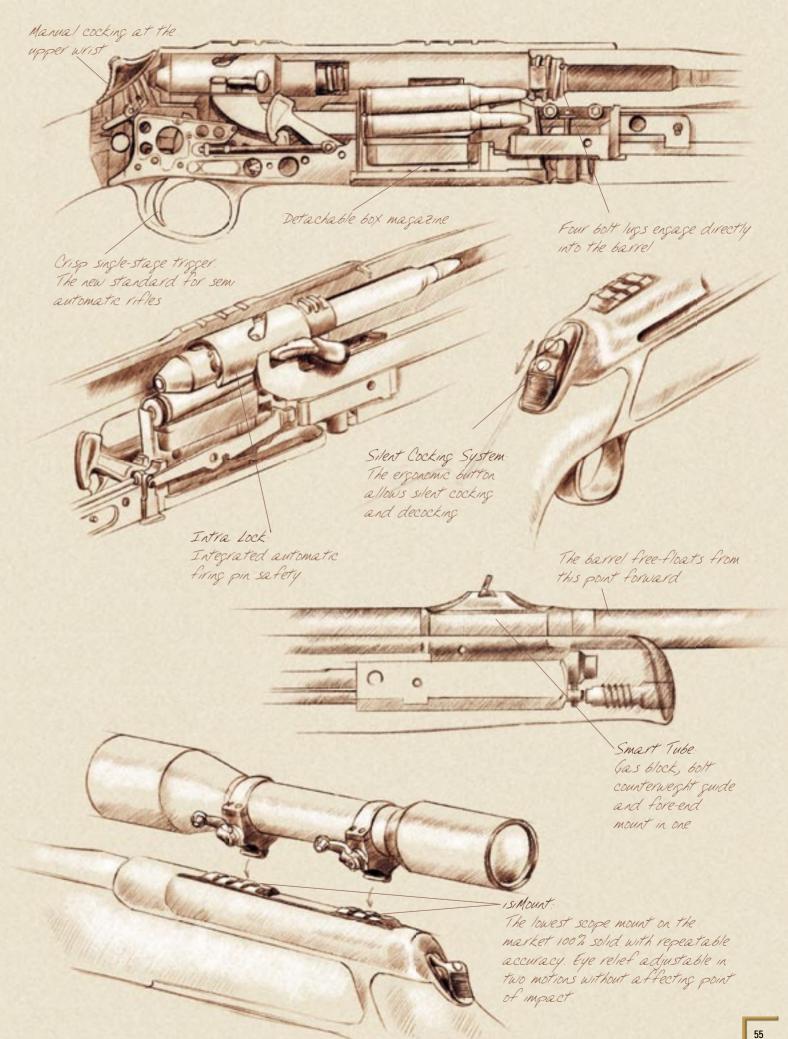
## SEMI AUTOMATIC RIFLE

## New Dimensions

S 303 – superior technology, luxurious craftsmanship, perfected styling.

Leading innovations from the field now set new standards in safety, function and accuracy. Logical operations and perfect control combine for hunting success. The styling is testament to the sportsman's passion for the hunt and the result is a superior hunting rifle with the heart of a SAUER.

- A receiver milled from a solid block of metal is at its foundation. All other component parts are of modular design.
- The manual cocking feature on the upper wrist provides a premium on safety in any situation. All manual operations for loading, unloading and magazine removal as well as closing or opening the breech may be performed while the gun is decocked.
- The "IntraLock" firing pin safety engages automatically if the breech is not 100 % in battery.
- Soldered or screwed-on barrel blocks are not necessary for gas management. Additionally, the automatic loading sequence cannot influence barrel vibrations since the forward part of the barrel is fully free-floating. The S 303 has inherited the accuracy for which SAUER is famous.
- The single-stage trigger sets new standards in its class. Creep is minimal and the shot breaks at 1,300 g like glass. With this unparalleled performance, the S 303 does as well from the blind as from the stand.
- The proprietary "isi-Mount" is perfectly tailored to the needs of today's hunter. With a 100 % repeatable point of impact after removal, it puts the scope lower than ever before and only two motions are needed to adjust the eye relief by 1 cm.
- The contrasting open sights consist of a triangular yellow rear blade and a red front bead which instinctively lead the eye to the target. The front sight is click-adjustable for windage and elevation. The optional Battue rib with its long sight line helps you make those tough snap shots.
- Snow, rain, cold and a pile of thorns "NITROBOND X" is the new steel surface treatment that scoffs at the elements. Two elaborate plasma treatments ensure uncompromising protection against rust and scratching.





### The Luck of the Moment

isiMount

100 % solid with repeatable accuracy. Eye relief adjustable in two motions without affecting point of impact



Noiseless cocking and decocking NITROBOND

The perfect protection against rust and scratches



The gas port designed for the best shooting accuracy



Shown with high-grade stock wood and optional features

## 

The drive hunt is decided in seconds. When the sounder crashes across the trail, the boar stealthily tries to take the back way out or the stag pauses on the firebreak, there is no time for a rifle that is only second best.

The S 303 Semi Automatic Rifle's construction offers enormous advantages to the shooter. After once firing, the hunter must not release his grip on the gun to reload for the next shot.

Same as with the double gun, the second shot is instantly available. But the gas-operated system offers an additional bonus: Some of the powder gases are used for the loading cycle. This dampens much of the recoil and whip and lets the shooter quickly recover. The results are accurate shots, safe hunting and joy at every clean double.

Three years of development, some 100,000 test rounds and intensive field trials ranging from the dusty heat of Andalusia to the icy cold of Finland have proven the technical superiority of the S 303. The pursuit of optimal balance with the classic design of a SAUER has led to a hunting rifle that makes every glance, every touch, every swing and every shot an experience to be savoured.



## The Rhythm of Hoofbeats



## S

These are the moments we dream about: When the sounder approaches, yet visible from afar. Three, four – and more. Just let the leaders through first...

## S 303 ELEGANCE

The luxurious design of this classic hunting gun with the stylistic elements included in the Elegance option combine together perfectly. A gun of this class always makes a positive impression.

- Buttstock with German cheek piece
- Specially selected figured walnut
- Sharply cut checkering
- Jeweled bolt
- Detachable box magazine with hardanodized steel base
- Optional with hinged fixed magazine box
- Optional with drive hunt "Battue" rib

ptional features



### Individual Class



## S

Individual class is not a question of weight and size. It is the symbiosis of strength and character in the critical situation. Any moment now, he'll break left and cut across the path. Thumb on the safety cocker...

## S 303 INDIVIDUAL

The SAUER 303 is the luxurious platform for guns of unique beauty. Through personal consultation, your dreams become reality in wood and steel, the embodiment of gunmaking at its finest.

- Three different stock profiles are standard
- Ten wood grades up to "root wood Imperial" available
- Finely executed hand engraving
- Other custom details available upon consultation

## Hunting Successfully, Yet Sportingly

<sup>66</sup> The drive hunt is without a doubt the sport of kings. It is the revered tradition of the group hunt with all the elements of skilful woodcraft and organization combined. For me, the difference in such a hunt is the "How?" and not the "How much?" The safe progress of the hunt without incident shows that the Hunting Master and his team have correctly planned and organized the event. That the game is merely on the move and not stampeding in panic proves the worth of the dogs and beaters. Now it is only up to the shooter to provide a bag that in size, constitution and quality is worth the effort brought.

As Hunting Master of my own game lands as well as an invited guest shooter elsewhere, it is my uppermost priority that the game be cleanly brought to bag in a sportsmanlike manner. Good preparation and the correct equipment are for me an important prerequisite to a successful hunt. My drive hunt rifle must allow me to react safely and instinctively. And when it comes down to it, I expect the balance of a shotgun, the precision of a bolt action and the quick second shot of a double rifle. I also value a unique design that reflects my own ideas on what a hunting gun should look like. My hunting rifle has thoroughly classic styling and is my visible statement on our ways and traditions."

Hubertus Meyer-Loos (pictured left) Game lot owner, farmer, Chairman of the Hunters' Association of Herzogtum Lauenburg Member of the Schleswig-Holstein State Hunting Association's advisory board

He carries a SAUER 303 in .300 Winchester Magnum

\*A t the moment the shot breaks, countless bits of information flood the shooter's senses. The flash sight picture, the game's reaction to the shot, the recoil, the whip, the report, etc. etc. etc. In this storm of visual and acoustic input, the shooter must make further decisions in a fraction of a second and, above all, be prepared to carry them out. Many chances are missed and the saving repeat shot must stay in the barrel simply because the shooter has to manually reload. Once he is back up and again ready to shoot, the game has either disappeared or the distance and angle make the shot impossible.

That is why I have for years carried a semi automatic rifle fore-end when quick shooting is required. Less recoil and whip allow me to "see through the fire" with certainty and determine whether the game has been mortally wounded. Without having to stop my swing or change my grip, a second or third round is immediately available.

Then I can react instantly to either put down a piece already hit or to take on another still in range. Now, all these advantages are finally combined into a safe and beautiful hunting rifle."

Chris Balke (pictured right) Professional hunter, the only full-time bloodhound handler in Germany and author of practical hunting articles. For following-up wounded game, he carries an S 202 Hardwood in 9.3x62; for drive hunts a SAUER 303 in .300 Winchester Magnum



Those who have seen all the angles in drive hunting know what to look for in a gun. Both Hubertus Meyer-Loos and Chris Balke are such experts and have had good hunting with many different rifles. Now both have decided on the S 303, and for good reason.

# STERLING SHOTGUN

It plays over and over again in your mind. But the next time will always be different. Let it surprise you. Follow your instinct and your shotgun will follow you.



### Performance in Motion



## S H O T G U N

Speed alone is not enough. The perfect motion requires both pace and self-control.

Whether shooting in the field, at water's edge or from a blind, the dynamics of your movements arise from instinctive impulse. The shotgun is not the principal performer; it is simply a perfect part of the entire system.

## SAUER STERLING

Ideal weight, perfect balance and an impressive trigger action are the assets of this elegant shotgun.

- 71 cm barrel, calibre 12/76 proofed for steel shot
- Selective single trigger, adjustable for length of pull
- 10 mm ventilated rib with fluorescent bead
- Screw-in chokes from cylinder to full

The uniquely decorated hunting gun is an expression of the experience and passion of its owner. So it was and so it shall remain. In a SAUER from the hands of a master lives the tradition of immortal craftsmanship.

## SAUER SAUER INDIVIDUAL

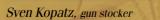
## Personal Character

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S Male C



Peter Ewald, master engraver







Kathrin Greiner-Haas, engraver

Wolfgang Richter, Jörg Taubert, action makers · Frank Knittel, master gunsmith

## INDIVIDIA

Each file stroke, each arabesque, each drop of sweat and oil builds from inspiration an incomparable work of art, one that can only be fashioned by human hands.



Wolfgang Woizekowski, engraver

# The Subtle Distinction





SAUER 202 Avantgarde Grande Classically refined: Modest oak leaves on a grey-nitrated background.



SAUER 202 Avantgarde Grande Smartly styled: Modest arabesques on a grey-nitrated background.



SAUER 202 Avantgarde Grande Rich bouquet: Lovely leaf arabesques embody timeless elegance.

Avantgarde shown with high-grade stock wood

# SAUER SINDIVIDUAL

Avantgarde – a name embodying rifle art for the gun of today. Shapes, colours and engravings are used to perfection. The result is a hunting gun with styling that is timeless.

SAUER 202 Avantgarde Grande Lux Earthly moments: Artfully engraved game motifs framed with classic oak leaves (shown as a special order with 3 animal figures).



SAUER 202 Avantgarde Grande Lux Nobility in every detail: Arabesques set the mood as they frame scenes of game in its habitat.

# The Power of Fire

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SAUER 202 "Heritage" Opposites attract: The smoky background of the colour case hardening accentuates the splendour of real gold filigree. Engraver: Wolfgang Woizekowski

### SAUER 202 "Magma"

Embellished by chance: Based on the S 202 Elegance, every "Magma" is unique. No two case-hardened pieces can ever be alike. Wood, leather and steel combine differently each and every time.

# SAUER 🛞 INDIVIDUAL

True colour case hardening is born in fire. The wild play of the flames awakes the fascination of primordial weapon art.



### SAUER 202 "Heritage"



SAUER 202 "Magma"

# The Power of a Moment

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### Sauer 202 Take Down "Grande Chasse"

The hunter's dreams in steel: Six of Europe's most noble hoofed game give the exclusive S 202 Take Down "Grand Chasse" its strongly expressive character. Elaborate detailing and extensive gold inlays with fine arabesques harmonize perfectly with the Turkish walnut stock of Imperial grade root wood. Engraver: Hendrik Frühauf · Stock: Sven Kopatz

Sauer 202 Take Down "Giant Grizzly" Amazingly realistic: Two giant Grizzlies take battle. The mighty bruins are framed in the finest ornamentation. Full-coverage English scrolls and gold inlays on the pistol grip cap discreetly enhance the beauty of this magnificent work of art. Engraver: Peter Ewald Stock: Sven Kopatz

# SAUER SINDIVIDUAL

It is the special moments that remain unforgettable. Immortalized in steel, they remain a testament to the power of nature.

SAUER 202 Take Down "Vintage"



SAUER 202 "Platin"

# The Spell of Africa

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SAUER 202 Take Down Hatari "Simba"

Dramatic beauty: The finest English arabesques frame a scene of captivating action – two lions, relentless in their pursuit of and threateningly close to a fleeing impala. Although the conclusion is yet uncertain, the fear of the hunted and the lust of the predators are almost palpable. Engraver: Peter Ewald · Stock: Sven Kopatz

SAUER 202 Take Down "Ahmed of Marsabit"

Art to the limit: This one-of-a-kind work tells the life of the most famous elephant of all time. The photo-realistic Bulino engraving on gold, the phenomenal animal ornamentation and the hand-polished, made-to-measure stock are beyond compare. This hunting gun, the most elaborate ever made by Sauer & Sohn, has attracted worldwide attention and already achieved almost legendary status.

Engraver: Hendrik Frühauf · Stock: Sven Kopatz

# SAUER SINDIVIDUAL

The Dark Continent is synonymous with the captivating beauty of merciless nature. Only a true virtuoso can capture this magic.



SAUER 202 Take Down "Oryx"



SAUER 202 Take Down "Big Five"

# Return of a Legend

CL

The Rule of Thales. The leverage is at its optimum when the axes of rotation of all moving parts are located on a circle



### Sauer & Sohn Meisterwerk shotgun

This sidelock side-by-side shotgun represents the high point of gunmaking. The original Sauer & Sohn sidelock is the only one of its kind that dares to call itself perfect: It alone is based upon the mathematical principle of the "Rule of Thales".

The collaboration between master gunsmith Marko Frühauf and master engraver Hendrik Frühauf has resulted in an incomparable side-by-side that sets the standard for the rest. Intercepting safety

10 2

Bridle

# SAUER SINDIVIDUAL

Over 100 years ago, Sauer & Sohn created a symbol of perfection: The "Meisterwerk" shotgun. Today, the finest gunmakers bring the legend to life.



Sauer & Sohn "Meisterwerk" shotgun



# *"The Dangerous Six" by Agnes Köhler*

Six riveting ink drawings embody the fascination of the six most dangerous species in Africa. Printed on fine art paper, 24 x 33 cm in size, they make a stylish addition to any trophy room. Available individually or in a folio with certificate. Each print is signed and numbered by hand. Limited edition of 100 prints.



### Bronze sculptures by Gabriele Haslinger The unequalled vividness and expressive surface texture of Gabriele Haslinger's sculptures have made her one of the most sought-after European artists of her genre.

Her work reveals her familiarity with the habits of the game and she realizes it with characteristic esprit. Only 100 castings of each sculpture will be made. Each is mounted on a pedestal of SAUER's best stock wood.

# SAUER SINDIVIDUAL

The artistic interpretation of the game we crave is as old as the hunt itself. The SAUER Fine Art Edition is the inspired expression of the hunting passion.

> "The Escape" Red stag chased by 3 wolves, 80 x 20 x 40 cm (L x W x H). "Battue" Fleeing wild bore with terrier, 34 x 15 x 26 cm (L x W x H). "Mbogo" buffalo with Oxpecker 34 x 15 x 22 cm (L x W x H).

# Professional Attire

# MOSSY OAK.

### SAUER "AFFUT" PARKA

Waterproof, breathable, extra long parka that defies all weather conditions. With the help of an inner zipper and combined with the SAUER Thermo Vest, it is a warm jacket for all seasons. Features the rustle-free CTX membrane, 2 cargo pockets with 10 cartridge loops, a foldable small game pocket, an interior pocket, drop down signal bands on sleeves and hood, plus an interior zipper

with snap-fastened wind flap. 1| Mossy Oak New Break Up 2 Mossy Oak New Break Up Orange Shell: 65% polyester, 35% cotton. Membrane: CTX. Lining: 100% polyester.

**3 SAUER Reversible Thermo Vest** A versatile all-round performer. Can be used as a warm lining for the Affut parka, as an

orange hunting vest or as a green fleece vest for everyday. Features a large pocket for small game or ammunition plus 2 zippered side pockets.

Shell: Inner 100% polyester fleece, outer 89% polyester, 11% nylon.

SAUER "Approach" Jacket

Specially designed for intense hunting in rugged conditions at home or abroad. The dirt repellent jacket features a special CTX membrane that is rustle-free, windproof, waterproof and designed for demanding hunting conditions. The Mossy Oak Break Up pattern ensures the perfect camouflage while the orange version provides for contemporary safety.

4 Mossy Oak New Break Up Orange 5 Mossy Oak New Break Up Shell: 65% polyester/35% cotton Membrane: CTX. Lining: 100% polyester

# SAUER <u>ACCESSORIES</u>

Smart attire and the right tools are the sign of the pro. He doesn't just go hunting, he hunts!

### 6 SAUER Hunting Pants

The breathable hunting pant is waterproof, windproof and offers lots of freedom of movement. Features 2 cargo pockets, an elastic waistband and reinforced knees. Shell: 65% polyester, 35% cotton, Teflon-coated. Membrane: CTX. Lining: 100% polyester

# Professional Accessories



197

2 SAUER Case Cover An inconspicuous cover made of sturdy Cordura protects your Take Down rifle case and conceals its contents from the curious.

3 SAUER Premium Gun Grease Top-quality Teflon grease for superior maintenance of wood and metal. 50 grams can.

### 4 SAUER Rifle Pad

1 111

Softly upholstered, easy to clean. Imitation leather grain appearance, 120 x 40 cm.

### 5 SAUER Soft Case

This top-quality Cordura case keeps your rifle well protected at all times. The premium design features a sturdy zipper, a large separate ammunition pocket, and a solid, adjustable carrying strap mounted to metal D-rings.

6+7| SAUER Field Case This new soft case offers everything you need out in the field - and even a bit more. The rifle can be carried safely and comfortably on its own sling, protected from bumps yet ready for instant action. The large zippered pouch conceals a practical seat

SAUERO

# ACCESSOR



cushion but can instead be used for reserve ammunition, muzzle cover, etc. Adjustable to three lengths from 104 to 118 cm. Field Case available in green or blaze orange. Material: 600 denier polyurethane.

# Solid Decision



### **SAUER Knives**

For the professional work after the shot. Blades made from 440 stainless steel, grip scales made from SAUER stock wood. 1| Pocketknife with folding 8 cm drop point blade and a saddle leather belt pouch.

2| Hunting knife with 8.5 cm drop point blade and saddle leather sheath.

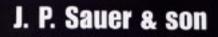
3| Skinner with 7 cm blade and integral gut hook. Includes saddle leather sheath.

4 SAUER Telescoping Shooting Stick The stick weighs only 326 grams and retracts to a compact 85.5 cm. It can be quickly extended and locked into any position. A plastic spike cap ensures silent stalking. Maximum length: 187 cm.

### 5 SAUER Rifle Sling

This elastic neoprene sling makes the rifle actually seem lighter. The underside is completely slip-proof. A large shoulder pad distributes the rifle's weight evenly for optimum comfort and balance. 6 SAUER Battue Hunting Knife The slip-proof synthetic grip ensures perfect control, even with slippery hands. The tip of the 15 cm, 440 stainless steel blade is perfectly fitted at the blade centreline. Features a full-length tang, lanyard eyelet and a sturdy saddle leather sheath.

# ACCESSOR



Peter Arfmenn • Rolf Kalimeyen The story of the oldest weapons in Germany, established 1791

### 7 SAUER History Books

255 years of hunting rifle production at ist best – this lively portray in opulent pictures is a must-have for all SAUER aficionados. Available in book stores. German: ISBN 3-9807760-2-6 English: ISBN 3-9807760-3-4

# S 202 Model Overview

### SERIAL CONFIGURATIONS

	Classic	Select	Elegance	Avantgarde	Av. Grande	Av. Grande Luxe	Stutzen Select	Stutzen Eleg.	Stutzen Av. Grande	Stutzen Av. Gr. Lux	Outback	Classic Synth.	Hardwood	Jagdmatch	Wolverine	Forest	Highland
Receiver	steel	steel	steel	steel	steel	steel	steel	steel	steel	steel	light metal	steel	steel	steel	steel	light metal	light metal
Bolt	round bolt handle	flat bolt handle	flat bolt handle, jeweled bolt	flat bolt handle	flat bolt handle, jeweled bolt	flat bolt handle, jeweled bolt	flat bolt handle, jeweled bolt	flat bolt handle	round bolt handle	round bolt handle	round bolt handle	round bolt handle	round bolt handle	flat bolt handle, fluted bolt			
Surface receiver	matte blued	polished, blued	polished, blued	zinc phosphated	engraved, nitrated	engraved, nitrated	polished, blued	polished, blued	engraved, nitrated	engraved, nitrated	matte anodized	black llaflon®	black llaflon®	matte blued	matte blued	matte anodized	polished anodized
Engraving	-	-		-	oak leaf, arabesques or leaf arabesques	hunting scene with arabesques or oak leaf	-	-	oak leaf, arabesques or leaf arabesques	hunting scene with arabesques or oak leaf	-	-	-	-	-	-	-
Barrel surface	matte blued	polished, blued	polished, blued	polished, blued	polished, blued	polished, blued	polished, blued	polished, blued	polished, blued	polished, blued	black llaflon®	black llaflon®	black llaflon®	matte blued	matte blued	black llaflon®	polished, blued
Barrel length Medium	56 cm	60 cm	60 cm	60 cm	60 cm	60 cm	51 cm	51 cm	51 cm	51 cm	56 cm, fluted	56 cm	46 cm	60 cm/67 cm	65 cm, fluted	51 cm	51 cm, fluted
Muzzle Ø Medium	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	15 mm (9.3x62 = 17 mm)	17 mm/21 mm	19 mm	19 mm	15 mm
Barrel length Magnum	60 cm	65 cm	65 cm	65 cm	65 cm	65 cm	-				-	60 cm		67 cm	-	-	-
Muzzle Ø Magnum	16 mm	16 mm	16 mm	16 mm	16 mm	16 mm	11-					16 mm		21 mm	-	-	-
Barrel length Big Game	60 cm	60 cm	60 cm	60 cm	60 cm	60 cm	Py				-	60 cm	200 <del>-</del> 1993	-	-	-	-
Muzzle Ø Big Game	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	)	-	-	-		19 mm (.458 Lott = 22 mm)	-	-	-	_	-
Sights	standard	standard	standard	standard	standard	standard	standard	standard	standard	standard	standard	standard	forest drive hunt sight	-	-	forest drive hunt sight	standard
Trigger	set	set	set	set	set	set	set	set	set	set	set	set	direct	match	match	set	set
Buttstock	Monte Carlo (MC), without cheek piece	MC, German cheek piece, luxury wood tip	MC, German cheek piece, luxury wood tip	MC, German cheek piece, luxury wood tip	MC, German cheek piece, luxury wood tip	MC, German cheek piece, luxury wood tip	Monte Carlo, without cheek	Monte Carlo, without cheek	Monte Carlo, without cheek	Monte Carlo, adjustable cheek	Monte Carlo, adjustable cheek	hogback stock, Bav. cheek piece, luxury wood tip	MC, German cheek piece, luxury wood tip				
Fore-end	Schnabel	Schnabel, wood tip	stutzen	stutzen	stutzen	luxury wood tip	Schnabel	Schnabel	Schnabel	match	semi match	Forest, wood tip	schnabel				
Stock material	walnut, grade 1	walnut, grade 2	walnut, grade 3	walnut, grade 4	walnut, grade 5	walnut, grade 6	walnut, grade 2	walnut, grade 3	walnut, grade 3	walnut, grade 3	synthetic	synthetic	synthetic	walnut, grade 1	walnut, grade 1	walnut, grade 2	walnut, grade 2
Magazine capacity Medium	3	3	3	3	3	3	3	3	3	Carl Sunt	3	3	5	3	3	5	3
Magazine capacity Magnum	2	2	2	2	2	2	-			20 M		2	PH	2	- 18	4	_1
Magazine capacity Big Game	2	2	2	2	2	2	-	-		19/10	建制品	2	L-t	7-15	A -	-	
Magazine base	black synthetic	black synthetic	steel, polished, blued	steel, zinc phosphated	steel, engraved, nitrated	steel, engraved, nitrated	black synthetic	steel, polished, blued	steel, engraved, nitrated	steel, engraved, nitrated	black synthetic	black synthetic	black synthetic	black synthetic	black synthetic	black synthetic	black synthetic
Synthetic gun case	•	•	•	•	•	•	•	•		• ((	• ))	•	•	•	•	•	•
10 g SAUER premium gun grease	•	•	•	•	•	•	•	•	· ·	.60		•	•	•	•	•	•

### **BARREL VARIETY MEDIUM CALIBRES**

										710		
	.223 Rem.	.22-250 Rem.	.243 Win.	6.5x55	6.5x57	.25-06 Rem.	7x64	.270 Win.	.308 Win.	.30-06	8x57JS	9.3x62
60 cm Medium (Muzzle Ø 15 mm)	•	•	•	•	•	•	•	•	1.0	•	•	• Ø 17 mm
<b>56 cm Medium*</b> (Muzzle Ø 15 mm)	0	0	0	0	0	0	0	0	0	0	0	○ Ø 17 mm
<b>51 cm Medium</b> (Muzzle Ø 15 mm)	0	-	0		0	-	0	0	0	0	0	○ Ø 17 mm
<b>60 cm Heavy Medium</b> (Muzzle Ø 19 mm)	-	-	-	0	0	0	0	0	0	0	0	0
<b>56 cm Heavy Medium</b> (Muzzle Ø 19 mm)	-	-	-	0	0	0	0	0	0	0	0	0
<b>51 cm Heavy Medium</b> (Muzzle Ø 19 mm)	-	-		-	0	-	0	0	0	0	0	0

• = serial configurations • = optional - = not available 1 cm = 0.3937 inch 1 kg = 2.2046 ibs.

### **BARREL VARIETY MAGNUM CALIBRES AND BIG GAME CALIBRES**

	.270 Wby.Mag.	6.5-284 Norma	6,5x68	7 mm Rem.Mag.	.300 Win.Mag.	.300 Wby.Mag.	8x68S	.375 H&H Mag.	.416 Rem.Mag.	.458 Lott
65 cm Magnum (Muzzle Ø 16 mm)	•	•	•	•	•	•	•	-	-	-
60 cm Magnum* (Muzzle Ø 16 mm)	0	0	0	0	0	0	0	-	-	-
<b>65 cm Heavy Magnum</b> (Muzzle Ø 19 mm)	0	0	0	0	0	0	0	-	-	-
<b>60 cm Heavy Magnum</b> (Muzzle Ø 19 mm)	0	0	0	0	0	0	0	-	-	-
60 cm Big Game (Muzzle Ø 19 mm)	_	_	-	-	- 1	-	I	•	•	_
60 cm Hatari (Muzzle Ø 19 mm)	-	-	-	-	-	-	-	0	0	_
60 cm Hatari (Muzzle Ø 22 mm)	-	-	_	-	-	-	_		-	•

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# S 202 Model Overview

### CALIBRES

	Classic	Select	Elegance	Avant- garde	Av. Grande	Av. Grande Luxe	Stutzen Select	Stutzen Eleg.	St. Av. Grande	St. Av. Grande Luxe	Outback	Classic Synth.	Hard- wood	Jagd- match	Wolverine	Forest	High- land
.223 Rem.	•	•	•	•	•	•	•	•	•	•	•	•	-	•	•	-	•
.22-250 Rem.	•	•	•	•	•	•	-	-	-	-	•	•	-	-	•	-	-
.243 Win.	•	•	•	•	•	•	•	•	•	•	•	•	-	-	•	-	•
6.5x55	•	•	•	•	•	•	_	_	_	-	•	•	_	•	-	_	-
6.5x57	•	•	•	•	•	•	•	•	•	•	•	•	-	-	_	-	•
.25-06 Rem.	•	•	•	•	•	•	_	-	-	-	•	•		-	•	_	_
.270 Win.	•	•	•	•	•	•	•	•	•	•	•	•	1	-			•
7x64	•	•	•	•	•	•	•	•	•	•	•	•	-	-47	-	•	•
.308 Win.	•	•	•	•	•	•	•	•	•	•	•	•	•	1.	-	•	•
.30-06	•	•	•	•	•	•	•	•	•	•	•	•	97	-	-	•	•
8x57IS	•	•	•	•	•	•	•	•	•	•	•		1.	- )	-	•	•
9.3x62	•	•	•	•	•	•	•	•	•	•	•/	•	•	-		•	_
6.5-284 Norma	•	•	•	•	•	•	_	-	1		-	•	-	_	_	_	_
6.5x68	•	•	•	•	•	•	-	-	_	-	- 1	•	_	-	_	F	_
.270 Wby. Mag.	•	•	•	•	•	•	-	-	_	-	-	•	-	-	-	-	_
7 mm Rem. Mag.	•	•	•	•	•	•	_	-	-	-	_	•	-	-	-	-	_
.300 Win. Mag.	•	•	•	•	•	•		-	-	-	_	•	-	•	-	-	-
.300 Wby. Mag.	•	•	•	•	•	•		_	-	_	_	•	-	-	_	_	-
8x68 S	•	•	•	•	•	•	-	-	-	-	-	•	-	-	-	-	-
.375 H&H Mag.	•	•	•	•	•	•	_	_	I	-	-	•	-	-	-	-	-
.416 Rem. Mag.	•	•	•	•	•	•	-	_	-	-	_	•	-	-		-	-
.458 Lott	•	•	•	•	•	•	_	_	_	_	_	_	_	_	_	_	_

### BARREL LENGTH · OVERALL LENGTH · WEIGHT

0.000 M		Barrel length mm			Overall length mm			Weight g	
S 202 Model	Medium	Magnum	Big Game	Medium	Magnum	Big Game	Medium	Magnum	Big Game
Classic, Select, Elegance, Avantgarde, Avantgarde Grande	600 560 510	650 600	600	1115 1075 1025	1170 1120	1120	3500 3400 3300	3700 3600	3800
Stutzen	510	14-		1025			3400	1-1-	-
Classic Synthetic	600 560 510	650 600	600	1115 1075 1125	1170 1120	1120	3500 3400 3300	3700 3600	3800
Outback	560	-	-	1075	7-	-	2900	7-7	1
Forest	510	-		1035	-	_	3300	-)	-
Highland	510	- ch	-	1025	-	-	2700	_	-
Hardwood	460	-	-	975	_	_	3200	-	-
Wolverine	650		-	1165	_	_	3700	_	_
Match	600 670	670	-	1115 1185	1190	-	3600 3800	3900	-

### **OPTIONS**

	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	Stutzen Select	Stutzen Elegance	Stutzen Av. Grande	Stutzen Av. Grande Lux
0	0	0	-	I	1	0	0	I	-
•	0	0	0	0	0	0	0	0	0
-	0	-	-	-	-	0	-	-	-
0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0
0	0	0			-	0	0	-	<b>—</b> –
0	O Light metal receiver	O Light metal receiver	0	0	0	O Light metal receiver	O Light metal receiver	0	0
0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0
	0	0	0	0	0	0	0	0	0
-	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	0	0	0	0
1-)	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	-	T		
19.50	0	0	0	0	0	0	0	0	0
A-2	0	0	0	0	0	0	0	0	0
0	0	0	0	0	0	—	-	-	-
0	0	0	0	0	0	0	0	0	0
0		_	_						_
0	0	0	0	0	0	0	0	0	0
_	0	0	0	0	0	_	-	_	
-	0	0	0	0	0	-	_		_
		・ ○   ・ ○   ○ ○	· · ·   ・ ○ ○   ○ ○ ○	· · · ·   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・   ・ ・ ・ ・ ・	······ ······ ······   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ····· ····· ·····   ····· ······ ······ ······   ····· ······ ······ ······   ····· ······	Image: second	Image: second	· ·	Image: series of the series

• = serial configurations • = optional • not available 1 cm = 0.3937 inch 1 kg = 2.2046 ibs.

# S 202 Model Overview

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### WOOD CLASSIFICATION

	Classic	Select (Forest, Highland)	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	Stutzen Select	Stutzen Elegance	Stutzen Av. Grande	Stutzen Av. Grande Luxe
Wood grade 1 "Classic"	•	-	-	-	-	-	-	-	-	-
Wood grade 2 "Select"	I	•	-	-	-	-	•	-	-	-
Wood grade 3 "Elegance"	-	0	•	_	-1	-	0	•	•	•
Wood grade 4 "Avantgarde"	-	0	0	•	-	-	-	-	-	-
Wood grade 5 "Avantgarde Grande"	-	0	0	0	•	-	-	-	-	_
Wood grade 6 "Avantgarde Grande Luxe"	-	0	0	0	0	•	-	1-	N	
Wood grade 7 "Root wood Exquisite"	-	0	0	0	0	0	1	-/	1	-
Wood grade 8 "Root wood Noblesse"	-	0	0	0	0	0	12-2	-6	-	-
Wood grade 9 "Root wood Supérieur"	1-8	0	0	0	0	0	-	Tf	y-	
Wood grade 10 "Root wood Impériale"	15	0	0	0	0	0	/-	1	-	_

Monte Carlo, German cheek piece

• = serial configurations • = optional - = available 1 cm = 0.3937 inch 1 kg = 2.2046 ibs.

Wood grade 1

Wood grade 2

Wood grade 3

Wood grade 4

Wood grade 5

Wood grade 6



← 355 mm ----->



-

— 365 mm ——

->

Hogback stock, Bavarian cheek piece

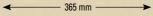
Straight comb, oval cheek piece







A CONT



### BARRELS

	Classic	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	Stutzen Select	Stutzen Elegance	Stutzen Av. Grande	Stutzen Av. Grande Luxe
60 cm Medium (Muzzle Ø 15 mm)	0	•	•	•	•	•	-1	-	-	_
56 cm Medium (Muzzle Ø 15 mm)	•	0	0	0	0	0	-	-	_	_
<b>51 cm Medium</b> (Muzzle Ø 15 mm) (n/a in .22-250, 6.5x55 and .25-06)	0	0	0	0	0	0	•	•	•	•
60 cm Heavy Medium (Muzzle Ø 19 mm) only av. with fore-end Forest	-	0	0	0	0	0	L	-	-	-
<b>56 cm Heavy Medium</b> (Muzzle Ø 19 mm) only av. with fore-end Forest	-	0	0	0	0	0	I	l	-	Î
51 cm Heavy Medium (Muzzle Ø 19 mm) only av. with fore-end Forest (n/a in .22-250, 6.5x55 and .25-06)	-	0	0	0	0	0	-	-	-	-
<b>65 cm Magnum</b> (Muzzle Ø 16 mm)	0	•	•	•	•	•	-	-	_	_
<b>60 cm Magnum</b> (Muzzle Ø 16 mm)	•	0	0	0	0	0	_	-		_
<b>65 cm Heavy Magnum</b> (Muzzle Ø 19 mm)		0	0	0	0	0	1	_	_	-
<b>60 cm Heavy Magnum</b> (Muzzle Ø 19 mm)	12	0	0	0	0	0	-	-	L E	- 2
60 cm Big Game only .375 H&H, .416 Rem. (Muzzle Ø 19 mm)	in	t).f	A	•	•		101	-		
<b>60 cm Hatari</b> (Muzzle Ø 19 mm) .375 H&H, .416 Rem. Express rear sight + H&H-front sight	0	0	0	0	0	0	-	-	-	-
<b>60 cm Hatari</b> (Muzzle Ø 22 mm) .458 Lott Express rear sight + H&H-front sight	o	0	0	0	0	0	4-	-	-	
Flutet barrel (not with .375 H&H, .416 Rem., .458 Lott)	(f	0	0	0	0	0	-	-	_	-
Pendelton Muzzle Brake (9.3x62, .375 H&H, .416 Rem.)	0	0	0	0	0	0	0	0	0	0
Muzzle Brake Mag-na-port	0	0	0	0	0	0	-	-	-	-

Monte Carlo, German cheek piece





Wood grade 10

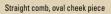
Wood grade 8

Wood grade 9

94

─── 355 mm ───►

Hogback stock, Bavarian cheek piece





- 365 mm

-

— 365 mm —

# S 202 Take Down Model Overview

### SERIAL CONFIGURATIONS

	Select	Elegance	Avantgarde	Av. Grande	Av. Grande Luxe	Forest	Hatari
Receiver	steel	steel	steel	steel	steel	steel	steel
Bolt	flat bolt handle	flat bolt handle, jeweled bolt	round bolt handle	round bolt handle			
Receiver surface	polished, blued	polished, blued	zinc phosphated	engraved, nitrated	engraved, nitrated	black llaflon®	black llaflon®
Engraving	-	-	-	oak leaf, arabesques or leaf arabesques	hunting scene with arabesques or oak leaf	-	-
Barrel surface	polished, blued	black llaflon®	black llaflon®				
Barrel length Medium	60 cm	51 cm	60 cm				
Muzzle Ø Medium	16 mm (9.3x62 = 17 mm)	19 mm	19 mm				
Barrel length Magnum	65 cm	60 cm	65 cm				
Muzzle Ø Magnum	16 mm	19 mm	19 mm				
Barrel length Big Game	60 cm	60 cm	60 cm				
Muzzle Ø Big Game	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)	19 mm (.458 Lott = 22 mm)				
Sights	standard	standard	standard	standard	standard	forest drive hunt sight	express sight w/H&H front sight
Trigger	set	set	set	set	set	set	Single-stage
Buttstock	MC, German cheek piece, luxury wood tip	hogback stock, Bav. cheek piece, luxury wood tip	Hatari, luxury wood tip				
Fore-end	Schnabel, wood tip	Forest, wood tip	Hatari, wood tip				
Stock material	walnut, grade 2	walnut, grade 3	walnut, grade 4	walnut, grade 5	walnut, grade 6	walnut, grade 2	walnut, grade 3
Magazine capacity Medium	3	3	3	3	3	4	4
Magazine capacity Magnum	2	2	2	2	2	4	4
Magazine capacity Big Game	2	2	2	2	2	4	4
Magazine base	black synthetic	steel, polished, blued	steel, polished, blued	steel, engr., nitrated	steel, engr., nitrated	black synthetic	black synthetic
Synthetic gun case	•	•	•	•	•	•	•
10 g SAUER Premium Gun Grease	•	•	•	•	•	•	•

• = serial configurations • = optional • not available 1 cm = 0.3937 inch 1 kg = 2.2046 ibs.

### CALIBRES

	Select	Elegance	Avantgarde	Av. Grande	Av. Grande Luxe	Forest	Hatari
6.5x55	•	•	•	•	•	-	•
.25-06 Rem.	•	•	•	•	•	-	•
.270 Win.	•	•	•	•	•	•	•
7x64	•	•	•	•	•	•	•
.30-06	•	•	•	•	•	•	•
8x57JS	•	•	•	•	•	•	•/
9.3x62	•	•	•	•	•	•	/./
6.5-284 Norma	•	•	•	•	•	•//	/•/
6.5x68	·	•	•	•	•		4
.270 Wby. Mag.		•	•	•			-
7 mm Rem. Mag.	•	•	•	•	10.	•	
.300 Win. Mag.	•	•	•	•//	•	(1. ····	•
.300 Wby. Mag.	1		-	1.5	•	1000	•
8x68 S		· · ·		10.	•	•	
.375 H&H Mag.	•	•	•	•			•
.416 Rem. Mag.	•	•	· · ,	1.	• •	· · /	
.458 Lott	•	• 1	1111.	1	•	1-1	•

### **BARREL VARIETY MEDIUM CALIBRES**

	6.5x55	.25-06 Rem.	7x64	.270 Win.	.30-06	8x57JS	9.3x62
<b>60 cm Medium</b> (Muzzle Ø 16 mm)	1.		•	5.	•	•	• 17 mm
<b>56 cm Medium</b> (Muzzle Ø 16 mm)	0	0	0	0	0	0	O 17 mm
51 cm Medium (Muzzle Ø 16 mm)	1	-	0	0	0	0	O 17 mm
60 cm Heavy Medium (Muzzle Ø 19 mm)	0	0	0	0	0	0	0
56 cm Heavy Medium (Muzzle Ø 19 mm)	0	0	0	0	0	0	0
51 cm Heavy Medium (Muzzle Ø 19 mm)		- 600	0	0	0	0	0

### **BARREL VARIETY MAGNUM AND BIG GAME CALIBRES**

	.270 Wby. Mag.	6.5-284 Norma	6.5x68	7 mm Rem. Mag.	.300 Win.Mag.	.300 Wby. Mag.	8x68S	.375 H&H Mag.	.416 Rem. Mag.	.458 Lott
<b>65 cm Magnum</b> (Muzzle Ø 16 mm)	198	1.	•	•	•	•	•	-	-	-
<b>60 cm Magnum</b> (Muzzle Ø 16 mm)	0	0	0	0	0	0	0	_	-	-
<b>65 cm Heavy Magnum</b> (Muzzle Ø 19 mm)	0	0	0	0	0	0	0	-	-	_
<b>60 cm Heavy Magnum</b> (Muzzle Ø 19 mm)	0	0	0	0	0	0	0		_	_
<b>60 cm Big Game</b> (Muzzle Ø 19 mm)	-	-	-	_	_	-	-	•	•	_
60 cm Hatari (Muzzle Ø 19 mm)	1 - 1	-	-	-	-	-	-	0	0	-
60 cm Hatari (Muzzle Ø 22 mm)	1/2 -	-	-	_	_	-	_	-	_	•

# S 202 Take Down Model Overview

0

### **OPTIONS**

Receiver/System	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe
Bolt round (only rh)	0	0	0	0	0
Left-handed version (system + stock), only with flat bolt handle	0	0	0	0	0
Magazine lock SAUER MagLock	0	0	0	0	0
Surfaces					
Black llaflon® (barrel and receiver)	0	0	0	-	-
<b>Black llaflon®</b> (barrel or exchangeable barrel)	0	0	0	0	0
Trigger					
Single-stage trigger	0	0	0	0	0
Match trigger	0	0	0	0	0
Trigger housing steel	0	0	0	0	0
Gold trigger	0	0	0	0	0
Sights					
No open sights (threads in barrel are filled with set screws)	0	0	0	0	0
Drive hunt sights "Forest"	0	0	0	0	0
Express rear sights "Hatari" (barrel contour Big Game, Heavy Med. + Heavy Mag.)	0	0	0	0	0
Stocks					
Hogback comb, Bavarian cheek piece (both for Medium and Magnum)	0	0	0	0	0
Straight comb "Hatari" (both for Medium and Magnum)	0	0	0	0	0
Left-handed version	0	0	0	0	0
Fore-end Forest/Hatari	0	0	0	0	0

### **SAUER 202 TAKE DOWN – WOOD CLASSIFICATION**

	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe
Wood grade 2 "Select"	•	-	-		-
Wood grade 3 "Elegance"	0	•	- 1		
Wood grade 4 "Avantgarde"	0	0	·		and the second second
Wood grade 5 "Avantgarde Grande"	0	0	0		
Wood grade 6 "Avantgarde Grande Luxe"	0	0	0	0	•
Wood grade 7 "Root wood Exquisite"	0	0	0	0	0
Wood grade 8 "Root wood Noblesse"	0	0	0	0	0
Wood grade 9 "Root wood Supérieur"	0	0	0	0	0
Wood grade 10 "Root wood Impériale"	0	0	0	0	0

Wood classifications on page 94/95

### BARRELS

	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Lux
<b>60 cm Medium</b> (Muzzle Ø 16 mm, 9.3x62 = 17 mm)	•	•	•	•	•
<b>56 cm Medium</b> (Muzzle Ø 16 mm, 9.3x62 = 17 mm)	0	0	0	0	0
<b>51 cm Medium</b> (Muzzle Ø 16 mm, 9.3x62 = 17 mm) (n/a in 6.5x55 and .25-06)	0	0	0	0	0
<b>60 cm Heavy Medium</b> (Muzzle Ø 19 mm) only av. with fore-end Forest	0	0	0	0	0
<b>56 cm Heavy Medium</b> (Muzzle Ø 19 mm) only av. with fore-end Forest	0	0	0	0	0
<b>51 cm Heavy Medium</b> (Muzzle Ø 19 mm) only av. with fore-end Forest (n/a in 6.5x55 and .25-06)	0	0	0	0	0
<b>65 cm Magnum</b> (Muzzle Ø 16 mm)	•	•	•		1.
60 cm Magnum (Muzzle Ø 16 mm)	0	0	0	0	0
<b>65 cm Heavy Magnum</b> (Muzzle Ø 19 mm)	0	0	0	0	0
<b>60 cm Heavy Magnum</b> (Muzzle Ø 19 mm)	0	0	0	0	0
60 cm Big Game (Muzzle Ø 19 mm)	LA HARTEN			• ////	•
<b>60 cm Hatari</b> (Muzzle Ø 19 mm) .375 H&H, .416 Rem Express rear sight + H&H-front sight, polished blued	0	0	0	0	0
<b>60 cm Hatari</b> (Muzzle Ø 19 mm, with .458L 22 mm) only in .375 H&H, .416 Rem., .458 Lott Express rear sight + H&H-front sight, polished blued	0	0	0	0	0
Fluted barrel (not with .375 H&H, .416 Rem., .458 Lott)	0	0	0	0	0
Pendelton Muzzle Brake (Cal. 9,3x62, .375 H&H, .416 Rem., .458 Lott)	0	0	0	0	0
Mag-na-port Muzzle Brake	0	0	0	0	0

### BARREL LENGTH · OVERALL LENGTH · WEIGHT

S 202 Take Down Model		Barrel length mm	1		Overall length mn	n		Weight g		
S202 Take Down Model	Medium	Magnum	Big Game	Medium	Magnum	Big Game	Medium	Magnum	Big Game	
Select, Elegance, Avantgarde	600 560 510	650 600	600	1120 1080 1030	1170 1120	1120	3900 3800 3700	3900 3800	4100	
Forest	510	600	600	1040	1130	1130	3900	4100	4100	
Hatari (.458 Lott)	600	650	600	1130	1180	1130	-	_	4300 4400	

• = serial configurations • = optional • = not available 1 cm = 0.3937 inch 1 kg = 2.2046 ibs.

# S 90 · 92 Model Overview

### **SAUER 90 – SERIAL CONFIGURATIONS**

	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	Stutzen Select	Stutzen Elegance	St. Av. Grande	St. Av. Grande Luxe
Receiver	steel								
Bolt	round bolt handle	round bolt handle, jeweled bolt	round bolt handle	round bolt handle, jeweled bolt	round bolt handle, jeweled bolt	round bolt handle, jeweled bolt			
Surface receiver	polished, blued	polished, blued	zinc phosphated	engraved, nitrated	engraved, nitrated	polished, blued	polished, blued	engraved, nitrated	engraved, nitrated
Engraving	-	-	Ι	oak leaf, arabesques or leaf arabesques	hunting scene with arabesques or oak leaf	R. LAWRENCE	1	oak leaf, arabesques or leaf arabesques	hunting scene with arabesques or oak leaf
Barrel surface	polished, blued								
Barrel length Medium	60 cm	51 cm	51 cm	51 cm	51 cm				
Muzzle Ø Medium	15 mm (9.3x62 = 17 mm)								
Barrel length Magnum	65 cm	-	G	2-22					
Muzzle Ø Magnum	16 mm	87	đ						
Sights	standard								
Trigger	set	set, gold trigger	set, gold trigger	set, gold trigger	set, gold trigger	set	set, gold trigger	set, gold trigger	set, gold trigger
Buttstock	hogback stock, German cheek piece, luxury wood tip								
Fore-end	with luxury wood tip	stutzen	stutzen	stutzen	stutzen				
Stock material	walnut, grade 2	walnut, grade 3	walnut, grade 4	walnut, grade 5	walnut, grade 6	walnut, grade 2	walnut, grade 3	walnut, grade 3	walnut, grade 3
Magazine capacity Med.	3	3	3	3	3	3	3	3	3
Magazine capacity Mag.	2	2	2	2	2	-	-	_	
Magazine base	steel, polished, blued	steel, polished, blued	steel, zinc phosphated	steel, engraved, nitrated	steel, engraved, nitrated	steel, polished, blued	steel, polished, blued	steel, engraved, nitrated	steel, engraved, nitrated
Synthetic gun case	•	•	•	•	•	•	•	•	•
10 g SAUER premium gun grease	•	•	•	•	•	•	•	•	•

### **SAUER 90 – CALIBRES**

	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	Stutzen Select	Stutzen Elegance	St. Av. Grande	St. Av. Grande Luxe
6.5x55	•	•	•	•	•	-	_	-	-
.25-06 Rem.	•	•	•	•	•	- 11	_		-
.270 Win.	•	•	•	•	•	•	•	•	•
7x64	•	•	•	•	•	•	·	•	
.30-06	•	•	•	•	•	•	•0	•	•
8x57IS	•	•	•	•		1.	1	•	•
9.3x62	•	•	•	•	•	1.	-	••-	•
6.5-284 Norma	•	•	•	-			X F	) –	
6.5x68	•	•	•	•	•		)-	_	-
.270 Wby. Mag.	•	•	•	•	•	-	_	-	-
7 mm Rem. Mag.	•	•	•	•	•	-	-	-	-
.300 Win. Mag.	•	•	•	•	•	-	-	-	-
.300 Wby. Mag.	•	10.2	•	•	•	-	-	_	
8x68S	•	•	•	•	•	-	-	_	-

### **SAUER 92 – SERIAL CONFIGURATIONS**

	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	Compact
Receiver	steel	steel	steel	steel	steel	steel
Bolt	flat bolt handle	flat bolt handle, jeweled bolt	depending on model			
Surface receiver	polished, blued	polished, blued	zinc phosphated	engraved, nitrated	engraved, nitrated	depending on model
Engraving	-			oak leaf, arabesques or leaf arabesques	hunting scene with arabesques or oak leaf	depending on model
Barrel surface	urface polished, blued		polished, blued	polished, blued	polished, blued	polished, blued
Barrel length Medium	60 cm	51 cm				
Muzzle Ø Medium	15 mm (9.3x62 = 17 mm)					
Barrel length Magnum	65 cm	1				
Muzzle Ø Magnum	16 mm					
Sights	standard	standard	standard	standard	standard	standard
Trigger	set	set, gold trigger	set, gold trigger	set, gold trigger	set, gold trigger	depending on model
Buttstock	hogback stock, Bav. cheek piece, luxury wood tip	hogback stock, Bav. cheel piece, luxury wood tip				
Fore-end	Schnabel	Schnabel	Schnabel	Schnabel	Schnabel	Schnabel
Stock material	walnut, grade 2	walnut, grade 3	walnut, grade 4	walnut, grade 5	walnut, grade 6	depending on model
Magazine capacity Medium	3	3	3	3	3	3
Magazine capacity Magnum	2	2	2	2	2	-
Magazine base	steel, polished, blued	steel, polished, blued	steel, polished, blued	steel, engr., nitrated	steel, engr., nitrated	depending on model
Synthetic gun case		•	•	•	H Long	•
10 g SAUER premium gun grease	12 man	•	- t		270 × 104	Kerton
				AL 90/723 =3	- da - 25	Naler

• = serial configurations • = optional - = not available 1 cm = 0.3937 inch 1 kg = 2.2046 ibs.

### **SAUER 92 – CALIBRES**

	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	Compact
6.5x55	•		•	•	•	
.25-06 Rem.	•	•	•	•	•	
.270 Win.	-	•	•	•	•	•
7x64	an ann an that an a start of	•	•	•	J.	•
.30-06	•	•	•	•	•	•
8x57IS	•	• @	•	•	•	•
9.3x62	•	•	•	•	•	•
6.5-284 Norma	•	•	•	•	•	-
6.5x68	•	•	•	•	•	
.270 Wby. Mag.	•	•	•	•	•	-
7 mm Rem. Mag.	•	•	•	•	•	-
.300 Win. Mag.	•	•	•	•	•	-
.300 Wby. Mag.	•	•	•	•	•	-
8x68S	•	•	•	•	•	-

# S 90 · 92 Model Overview

### SAUER 90/92 - OPTIONS

Trigger	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	S 90 Stutzen Select	S 90 Stutzen Elegance	S 90 Stutzen Av. Grande	S 90 Stutzen Av. Grande Luxe
Gold trigger	0	•	•	•	•	0	•	•	•
Sights			-		•				
No open sights (threads in barrel are filled with set screws)	0	0	0	0	0	0	0	0	0
Stock									
<b>Left-handed version</b> (not available for S 92)	0	0	0	0	0	0	0	0	0

0

### SAUER 90/92 - WOOD CLASSIFICATION

	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	Stutzen Select	Stutzen Elegance	S 90 Stutzen Av. Grande	Stutzen Av. Grande Luxe
Wood grade 2 "Select"	•	-	-	-	-	-	-	Ι	-
Wood grade 3 "Elegance"	0	•	-	-	-	0	•	•	•
Wood grade 4 "Avantgarde"	0	0	•	-	-	-	-	-	
Wood grade 5 "Avantgarde Grande"	0	0	0	•	-	11 - I		-	-
Wood grade 6 "Avant- garde Grande Plus"	0	0	0	0	D. C.	and y	1100	within )	-
Wood grade 7 "Root wood Exquisite"	0	0	0	0	0		- H	出版人	-
Wood grade 8 "Root wood Noblesse"	0	0	0	0	0	1 THE		N Int	ATTAN

Wood classifications on page 86/87

### SAUER 90/92 – BARRELS

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	Select	Elegance	Avantgarde	Avantgarde Grande	Avantgarde Grande Luxe	S 90 Stutzen Select	S 90 Stutzen Elegance	S 90 Stutzen Av. Grande	S 90 Stutzen Av. Grande Luxe	S 92 Compact
<b>60 cm Medium</b> (Muzzle Ø 15 mm)	•	•	•	•	•	-	7-	-){	7	
<b>56 cm Medium</b> (Muzzle Ø 15 mm)	0	0	0	0	0	-	L	-))	L.	-
<b>51 cm Medium</b> (Muzzle Ø 15 mm) (n/a in .22-250, 6.5x55 and .25-06)	0	0	0	0	0	•	•	•	•	•
<b>65 cm Magnum</b> (Muzzle Ø 16 mm)	•	•	•	•	•	-	-	-	-	-
<b>60 cm Magnum</b> (Muzzle Ø 16 mm)	0	0	0	0	0	-	-	-	_	-
Pendelton Muzzle Brake (9.3x62)	0	0	0	0	0	-	-	-	-	-
Mag-na-port Muzzle Brake	0	0	0	0	0	-	-	-	-	-

### BARREL LENGTH · OVERALL LENGTH · WEIGHT

S 90/S 92 Model	Barrel le	ength mm	Overall I	ength mm	Weight g		
2 20/2 32 Middel	Medium	Magnum	Medium	Magnum	Medium	Magnum	
Select, Elegance, Avantgarde	600 560 510	650 600	1130 1090 1040	1185 1135	3600 3500 3400	3700 3600	
S 90 Stutzen	510	_	1040	_	3500	-	
S 92 Compact	510	_	1040	-	3400	_	

# S 303 Model Overview

### **SERIAL CONFIGURATIONS**

	Classic	Elegance
Receiver	light metal	light metal
Bolt	polished	polished, jeweled
Surface receiver	matte anodized	matte anodized
Engraving	-	-
Barrel surface	NITROBOND X	NITROBOND X
Barrel length Medium	51 cm	51 cm
Muzzle Ø Medium	16 mm (9,3 x 62 = 17 mm)	16 mm (9,3 x 62 = 17 mm)
Barrel length Magnum	51 cm	51 cm
Muzzle Ø Magnum	16 mm	16 mm
Sights	drive hunt sight, adjustable signal front side	drive hunt sight, adjustable signal front sight
Trigger	direct	direct
Buttstock	Monte Carlo, without cheek piece	Monte Carlo, without cheek piece
Fore-end	schnabel	schnabel
Stock material	walnut grade 1	walnut grade 3
Magazine cap. Med.	2	2
Magazine cap. Mag.	2	2
Magazine base	black synthetic	light metal, matte anodized
Synthetic gun case	14.	•
10 g SAUER premium gun grease	•	•

### CALIBRES

	Classic	Elegance
.300 Win. Mag.	•	
7x64 (from 12/06)	•	
.30-06 (from 12/06)	• /	•
8x57IS (from 12/06)	• /	•
9,3x62 (from 03/07)		•

### **BARREL VARIETY MEDIUM CALIBRES**

7x64 (from 12/06)	.30-06 (from 12/06)	8x57IS (from 12/06)	9,3x62 (from 03/07)
•	•	•	• 17 mm
0	0	0	O 17 mm

### BARREL LENGTH · OVERALL LENGTH · WEIGHT

S 303 Model	Barrel length mm		Overall length mm		Weight g	
S SUS MIDUEI	Medium	Magnum	Medium	Magnum	Medium	Magnum
Classic, Elegance	510 560	510 560	1065 1115	1065 1115	3250 3350	3250 3350

### **OPTIONS**

Trigger	Classic	Elegance
Gilded trigger	-	0
Sights	Classic	Elegance
Drive hunt rail "Battue"	0	0
Stock	Classic	Elegance
Main stock: hogback, Bavarian cheek piece (both for Medium and Magnum)	-	0
Main stock Hatari (both for Medium and Magnum)	-	0
Left-handed version	0	0

### WOOD CLASSIFICATION

	Classic	Elegance
Wood grade 1 – "Classic"	•	-
Wood grade 3 – "Elegance"	-	•
Wood grade 4 – "Avantgarde"	-	0
Wood grade 5 – "Avantgarde Grande"	-	0
Wood grade 6 – "Avantgarde Grande Lux"	-	0
Wood grade 7 – "Grain wood Exquisite"	-	0
Wood grade 8 – "Root wood Noblesse"		0
Wood grade 9 – "Root wood Superieur"	1	0
Wood grade 10 – "Root wood Imperial"		0

### BARRELS

	Classic	Elegance
51 cm Medium (Muzzle-Ø 16 mm, 9,3x62 = 17 mm)	•	•
56 cm Medium (Muzzle-Ø 16 mm, 9,3x62 = 17 mm)	0	0
51 cm Magnum (Muzzle-Ø 16 mm)	•	•
56 cm Magnum (Muzzle-Ø 16 mm)	0	0

### **BARREL VARIETY MAGNUM CALIBRES**

	.300 Win. Mag.
51 cm Magnum (Muzzle-Ø 16 mm)	•
56 cm Magnum (Muzzle-Ø 16 mm)	0

• = serial configurations • = optional • = not available 1 cm = 0.3937 inch 1 kg = 2.2046 ibs.

# SCHMIDT O BENDER

Since 1957, Schmidt & Bender is the specialist for development, manufacturing and continuous improvement of high-quality scopes. The continuous discourse with hunters and users themselves helped to develop a scope programme that sets global standards today, and that fills people with enthusiasm with innovative and practical solutions ever and ever again.

### The Zenith line.

### More for the eve in every sense.

There are many advantages that distinguish the Zenith line of Schmidt & Bender. Above all the advanced and harmonic design is surprising. The extraordinarily elegant shape of the scope and the pleasingly short construction.



Knowledge of the recticle position is important before first mounting in order to provide the gunsmith with a sufficient adjustment range into all directions when zeroing. With Posicon this is very simple - the indicator always shows the position of the recticle. With the indicator within the green range the recticle is within the square adjustment range. With this, reciprocal interference of the adjustment movements is excluded. The red range shows adjustment reserves that can be used if needed, and also warns that excessive usage of one adjustment limits the range of the respective other adjustment. The silver ring within the corresponding turret, where the user can also mount own markings for certain distances or different bullet loads, enables a repeat-accurate marking after zeroing.



### The Convex inner rail.

The Convex inner rail distinguishes itself with a really elegant design and the utilization of filigree mounting parts. In addition, this new rail also allows lateral correction of scope position by respectively 1° to the right or left side. It is self-evident that the scope can be removed from a firearm and mounted on another firearm without external damage when using the Convex inner rail - just like the safe and tension-free mounting. The result is the perfect harmony of firearm and scope. This will enthuse above all the high-demanding aesthetes amongst the hunters.



### The FlashDot technology.

Other than with conventional illuminated recticles, the FlashDot technology in the Zenith models offers the possibility to turn on or turn off the bright dot depending on hunting conditions. The advantage in practise: On short distance, like with drive hunting of wild boar, the bright dot is turned on. This significantly improves hit rate with a quick reaction shot, because it better contrasts with the dark boar body than any other conventional recticle. When turning off the bright dot, the normal crosshairs will remain. With this, a shot can be made from a larger distance, because no dot will interfere precise aiming. The further development of the internal beam splitter also allows utilization of this modern illumination unit at twilight. Also important: The use of a digital chip automatically turns off power supply after six hours. If the hunter forgets to turn off the illuminated recticle, he will always be provided with sufficient power for his next night hunting.

All Zenith models are made of light metal and are available without rail (= LM) or with Convex inner rail (= LMC) with various recticles or with optional bright dot and FlashDot technology.

	1,1 - 4 x 24	1,5 - 6 x 42	2,5 - 10 x 56	3 - 12 x 50
Exit pupil	5,9 - 14,1	7,0 - 14,4	5,6 - 14,1	4,2 - 14,1
Twilight factor	3,1 - 9,8	4,2 - 15,9	7,1 - 23,6	8,5 - 24,5
Field of view m/100m	9,2 - 36,0	6,7 - 21,7	3,8 - 14,2	3,2 - 12,4
Eye distance mm	90	90	90	90
Central tube diameter mm	30	30	30	30
Lens diameter mm	24	42	56	50
Length mm	290	313	330	342
Click value mm/100mm	15	10	10	10
Weight g not illuminated LM	537	581	642	618
not illuminated LMC	552	592	667	625
illuminated LM	565	610	670	646
illuminated LMC	580	633	695	653
Recticles	A2 - A7 - A9	A1 - A4 - A7 - A9	A1 - A4 - A7 - A9	A1 - A4 - A7 - A9
FlashDot illuminated recticles	FD2 - FD7 - FD9 - FD0	FD1 - FD4 - FD7 - FD9	FD1 - FD4 - FD7 - FD9	FD1 - FD4 - FD7 - FD9

 $1.1 - 4 \times 24$ 



With the most recent scope of the Zenith line, the recticle is located in the second focal plane, so its size remains constant throughout the magnification range. Its larger field of view (36 m/100 m) makes it perfect for a guick reaction shot on running game. After some practice, the hunter can keep open both eyes while placing a precise shot on short distance and thus he is provided with the best possible view - perfect for drive hunting or safaris.

 $1.5 - 6 \times 42$ 



The most universal and, possibly, even the most beautiful scope of the Zenith line. Magnification, lens diameter and a wide field of view make this scope perfect for drive hunting, deerstalking and twilight hunting. Its harmonic exterior design makes it the best selection for combined and high-quality hunting firearms.

 $2.5 - 10 \times 56$ 



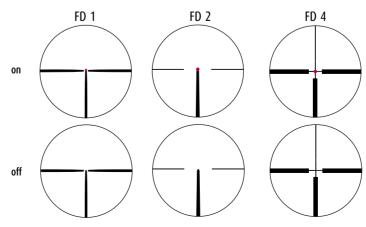
Night hunting and hunting with bad light conditions are the preferred fields of application of the powerful, but compact Zenith model. It is awarded with the iF Design Award 2003. On account of its short construction, it is especially designed to upgrade older firearms with existing mounts.

3-12x50



Long-distance shootings, as it occurs above all when hunting abroad, and the perfect use during twilight are the advantages of this Zenith model. With its wide 12x magnification range also small targets can be easily hunted. With its well-balanced shape it upgrades any firearm to a beautiful overall picture.

The FlashDot recticles.

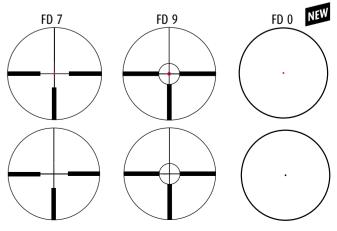


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Recticle in 2nd focal plane

# SCHMIDT O BENDER



### The hunting experience with Leica Sport Optics products

Conservation, preservation, and wildlife management are important principles of hunting. However, for you the hunter, hunting means so much more. It means respect for wildlife and nature, as well as a true passion. Besides experience, knowledge and a bit of luck, a hunter needs high quality optics to properly pursue game during low-light conditions. Our quest is to bring enthusiasts closer to nature, and coupled with our Leica expertise, make our optical instruments the ideal field companions. Even under the most grueling conditions, such as extreme temperature changes and constant physical abuse, our products exceed expectations. The reason for this being that Leica binoculars, spotting scopes, and laser range-finders are the result of many years of experience, uncompromising quality standards and a continuing dedication to excellence. Leica's product development is driven by international "Innovation Teams" comprised of experts and users.



### The Geovid class : Observing and rangefinding

with perfection Genuine top-grade orientation tools would be an appropriate definition of LEICA GEOVID BRF binoculars. They are the very first high-performance binoculars with an integrated laser rangefinder that can measure distances of up to 1,200m/1,300 yds. With a Geovid, you as a serious hunter know precisely how far away your game is in any hunting ground. Furthermore, with their robust con-struction and the handy rubber armoring, they are up to the toughest challenges of modern hunting. The extra-bright Geovid 15x 56 BRF enables demanding hunters to observe subjects over great distances with unprecedented detail. Further Geovid models : LEICA GEOVID 8 x 56, 8 x 42 and 10 x 42 BRF.

### The Rangemaster class : Small instruments with

**great features** The laser technology of Geovid binoculars is also employed in the monocular laser rangefinders of the Leica Rangemaster class, such as the LEICA RANGEMASTER 1200 scan and the LEICA RANGEMASTER CRF 1200. Hunters who value a minimum of equipment but who do not want to make any sacrifices in performance are extremely well served with the Leica Rangemaster models. Both Rangemaster models have a range of up to 1,100m/1,200 yds and they also feature a scan mode that provides continuously updated distance readings by simply keeping the activation button depressed. That mode is particularly useful for observing moving game at great distances.

### The Ultravid class : Binoculars for extreme

**demands** Nothing demonstrates what is technically possible today quite as well as the flagship products of the Ultravid class. The strength of the Ultravid class is due, in large part, to its high image quality. The Leica HighLux-System HLS(tm) makes that possible. This innovative system - comprised of a new highly reflective mirror coating on the prism surfaces and the optimized optical and mechanical design – further reduces stray-light and generates an increase in lighttransmission and contrast, thereby creating an unforgettable viewing experience. The Ultravid class is the new reference class in binoculars.



LEICA GEOVID 8 x 56 BRF



LEICA RANGEMASTER CRF 1200





LEICA ULTRAVID 8 x 20 BR

### Die Duovid class : Two binoculars in one

The LEICA DUOVID 8 +12 x 42 and 10 +15 x 50 are the only premium performance binoculars with two magnifications. No matter what the situation, whether it is over long distances or during critical lowlight conditions, the Leica Duovid adapts to it perfectly. The lower magnification (8 x with the 42 Duovid or 10 x with the 50) allows for shakefree viewing and a large field of view. By switching to the higher magnification (12 x or 15 x respectively) one achieves greater detail recognition. The Duovid is the multi-purpose binocular for hunting.



LEICA DUOVID 10 + 15 x 50



### www.leica-camera.com

### Innovation in hunting optics.

### Victory Series

The brilliant Victory high performance optics offer top efficiency in all sectors without making any compromises. Featuring the revolutionary Carl Zeiss Advanced Optics System, these models are characterised by top optical performance, above-average fields of view, long eye reliefs', minimum weight and a short design.

Varipoint	For the first time ever, these innovative top-of-the-range models from Carl Zeiss combine reticles in the 1st image plane with an illuminated dot sight in the 2nd image plane. The consistently sized illuminated dot is strongly con- trasted and permits immediate concentration on dot and target at any degree of magnification. Since the luminous intensity of the red dot adjusts to the surrounding brightness, it may be used both in the twilight and also for rapid shooting during the day and as such is superior to other illuminated reticles.
Diavari	The Diavari models feature the same optical and ergonomic performance as the Varipoint models, however do not feature an illuminated dot in the 2nd image plane. They are optionally available with standard reticles or twilight- compliant illuminated reticles in the 1st image plane.
Diarange	The Victory Diarange combines the characteristics and performance of a pre- cision rangefinder and a high-performance telescopic sight into one perfect unit.
Z-Point	Reflex sight with illuminated reticle for drive hunting and rapid fire. An inno- vative alternative, equipped with the latest optics and electronics while at the same time extremely lightweight and compact.





(*M*) 1,1 - 4 x 24 T\* (M) 1,5 - 6 x 42 T\* (*M*) 2,5 - 10 x 42 T\* (*M*) 2,5 - 10 x 50 T\* (M) 3 - 12 x 56 T\*

### Victory Diavari

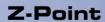


(M) 1,5 - 6 x 42 T\* (M) 2,5 - 10 x 42 T\* (M) 2,5 - 10 x 50 T\* (M) 3 - 12 x 56 T\* 6 - 24 x 56 T\* 6 - 24 x 72 T\*

(M) = also available with the patented ZEISS inner rail.

Victory Diarange with the patented ZEISS inner rail

*M 3 - 12 x 56 T*\*



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